



Steel Work design (1) to BS 5950- 1:2000

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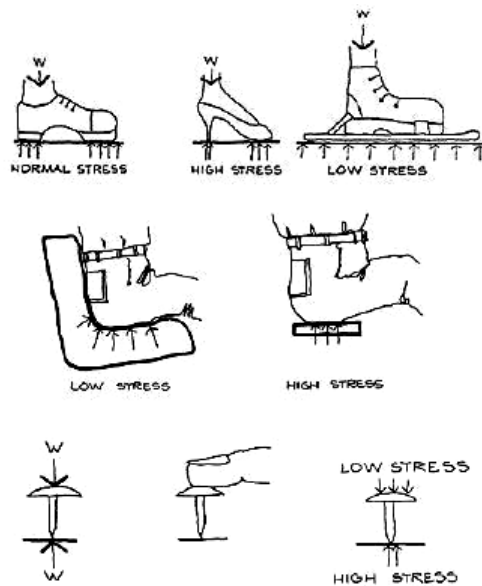
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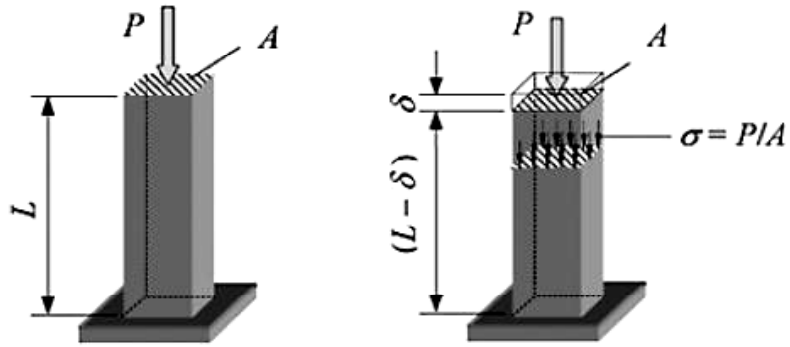
Design of Compression Members

تصميم عناصر الضغط

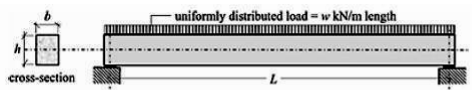
مفهوم الإجهاد (The concept of stress)



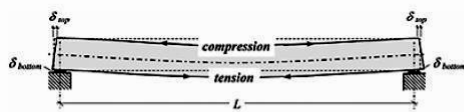
الإجهادات المحورية (Axial stresses)



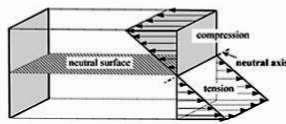
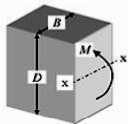
إجهادات الانعطاف (Bending stresses)



$$\sigma_{top} = \frac{M}{I} y_{top} = \frac{M}{Z_t} : Z_t = \frac{I}{y_{top}}$$



$$\sigma_{bottom} = \frac{M}{I} y_{bottom} = \frac{M}{Z_b} : Z_b = \frac{I}{y_{bottom}}$$

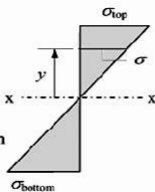


Z : Elastic Section Modulus

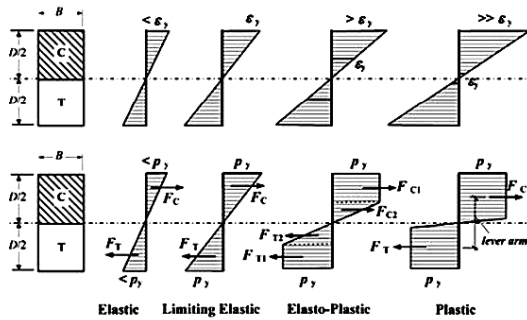
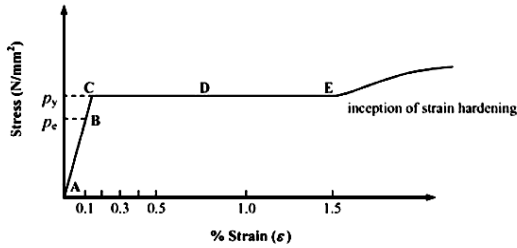
$$Z = \frac{I}{y_{max}}$$

$$\sigma = \frac{M}{I} y$$

Bending Stress Diagram



Plastic Section Modulus, S



$$F_c = F_t$$

$$A_c p_y = A_t p_y \gg A_c = A_t$$

$$M_p = p_y S$$

$$S = \frac{1}{2} A (y_c + y_t)$$

S: Plastic Modulus

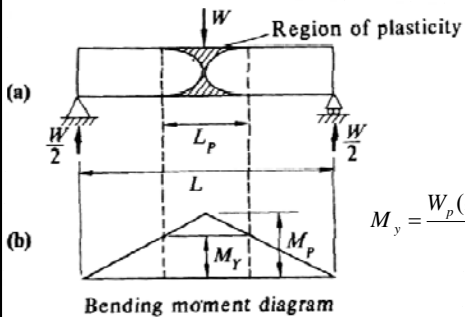
$$\text{Shape Factor } f = \frac{S}{Z}$$

High Shape Factor

Early Yielding

Permanent Deformation

(The concept of plastic hinge) مفهوم المفصل اللدن



$$M_p = \frac{W_p L}{4} \Rightarrow W_p = \frac{4M_p}{L}$$

$$M_y = \frac{W_p (L - L_p)}{4} \Rightarrow W_p = \frac{4M_y}{(L - L_p)} = \frac{4M_p}{L} \Rightarrow L_p = L \left(1 - \frac{M_y}{M_p}\right)$$

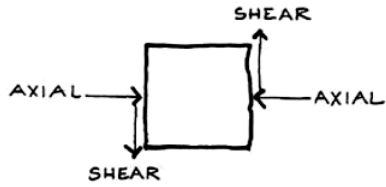
$$L_p = L \left(1 - \frac{1}{f}\right) : f = \frac{S}{Z}$$

Examples

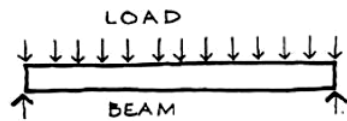
For **rectangular** section $f = 1.5 \Rightarrow L_p = \frac{1}{3} L$

For **I section of f=1.13** $f = 1.13 \Rightarrow L_p = 0.12L$

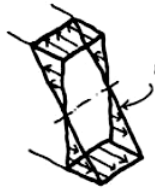
إجهادات القص (Shear stresses)



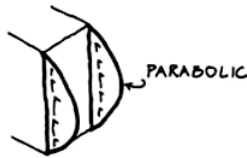
$$\tau = \frac{V \times s}{I \times b}$$



$$\tau = \frac{M_T}{J} r$$



LINEAR



PARABOLIC

S = First moment of area

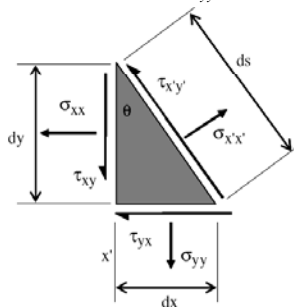
J = Torsion constant.

Final stresses

Normal stress $\Rightarrow \sigma = \pm \frac{N}{A} \pm \frac{M_x}{I_x} y \pm \frac{M_y}{I_y} x$

Shear stress $\Rightarrow \tau$

$$\tan 2\theta = \frac{2\tau_{xy}}{\sigma_{xx} - \sigma_{yy}}$$



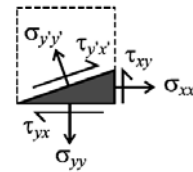
Principal stresses

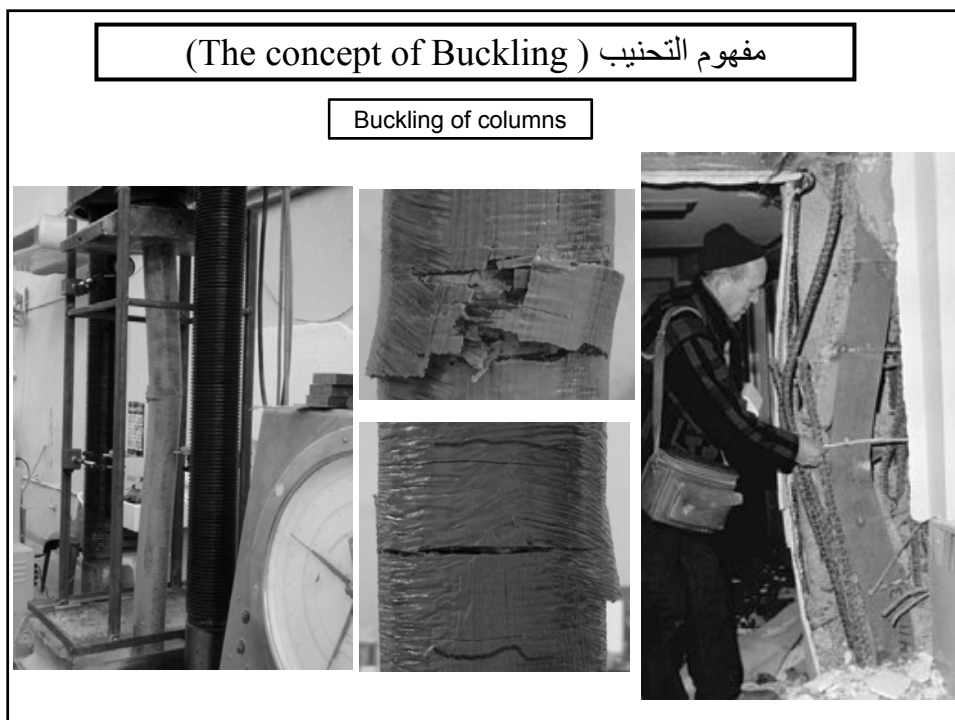
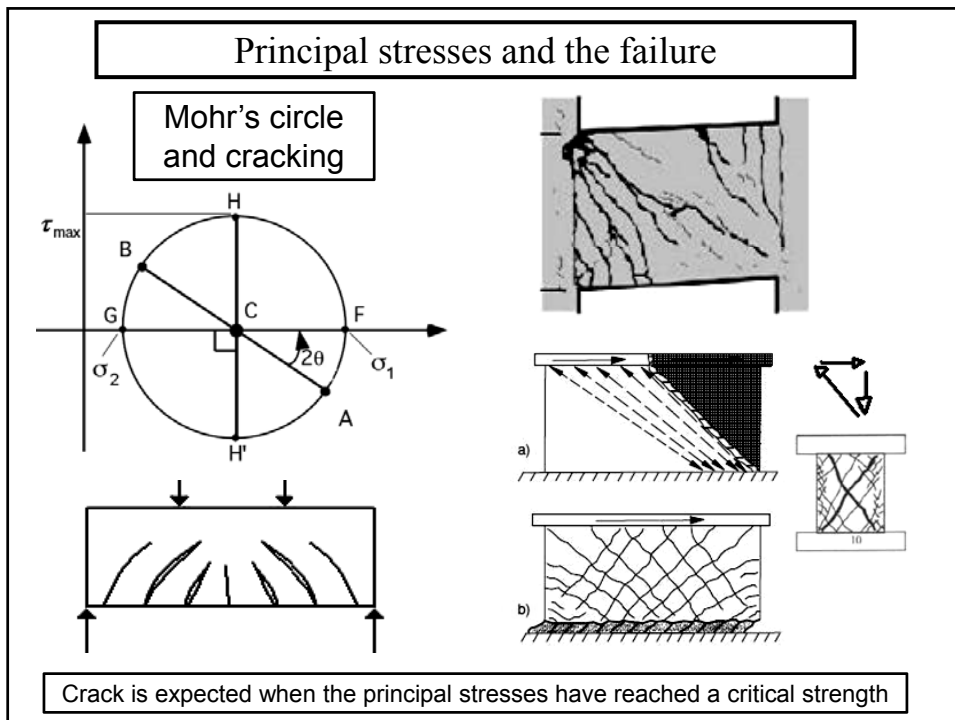
$$\sigma_{x'x'} = \frac{(\sigma_{xx} + \sigma_{yy})}{2} + \frac{(\sigma_{xx} - \sigma_{yy})}{2} \cos 2\theta + \tau_{xy} \sin 2\theta$$

$$\sigma_{y'y'} = \frac{(\sigma_{xx} + \sigma_{yy})}{2} - \frac{(\sigma_{xx} - \sigma_{yy})}{2} \cos 2\theta - \tau_{xy} \sin 2\theta$$

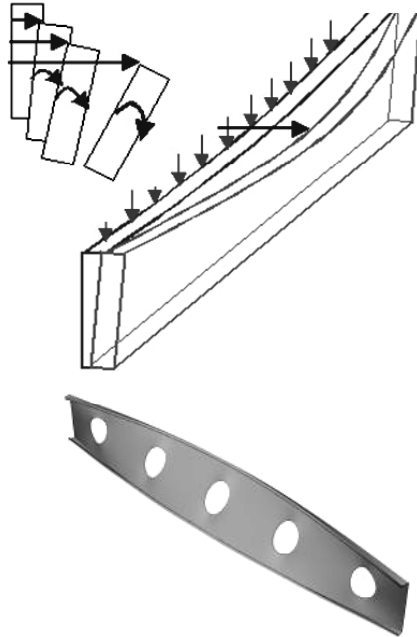
$$\tau_{x'y'} = -\frac{(\sigma_{xx} - \sigma_{yy})}{2} \sin 2\theta + \tau_{xy} \cos 2\theta$$

where θ is an anticlockwise rotation.

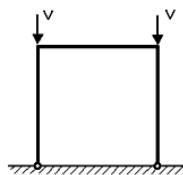




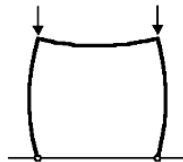
Lateral Torsional buckling of beams



Buckling of Frames



(a) Partial and idealised loading for buckling analysis



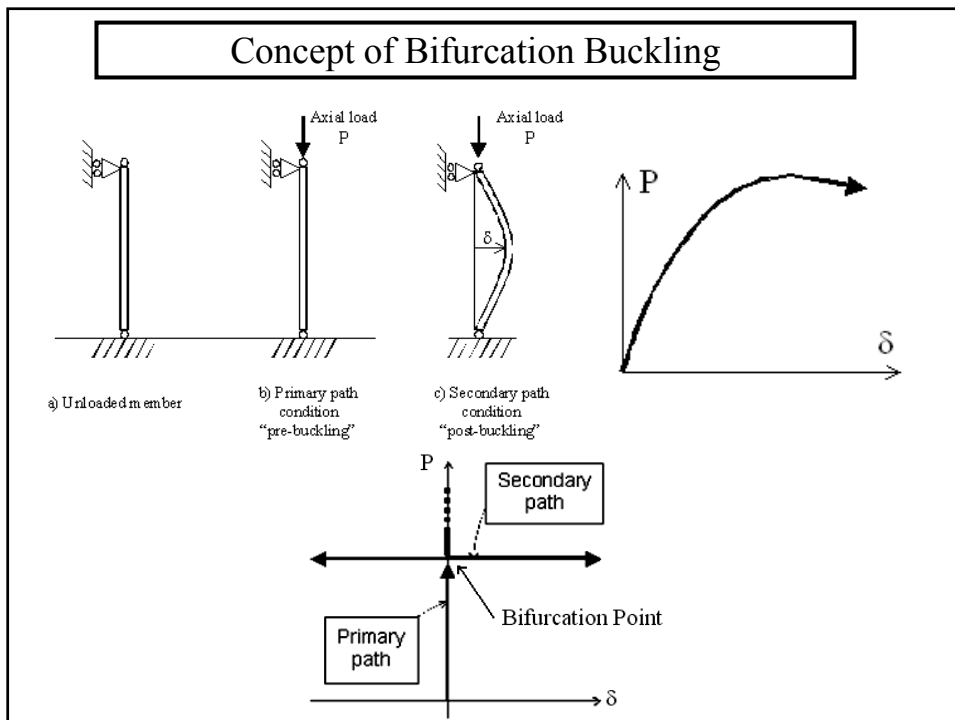
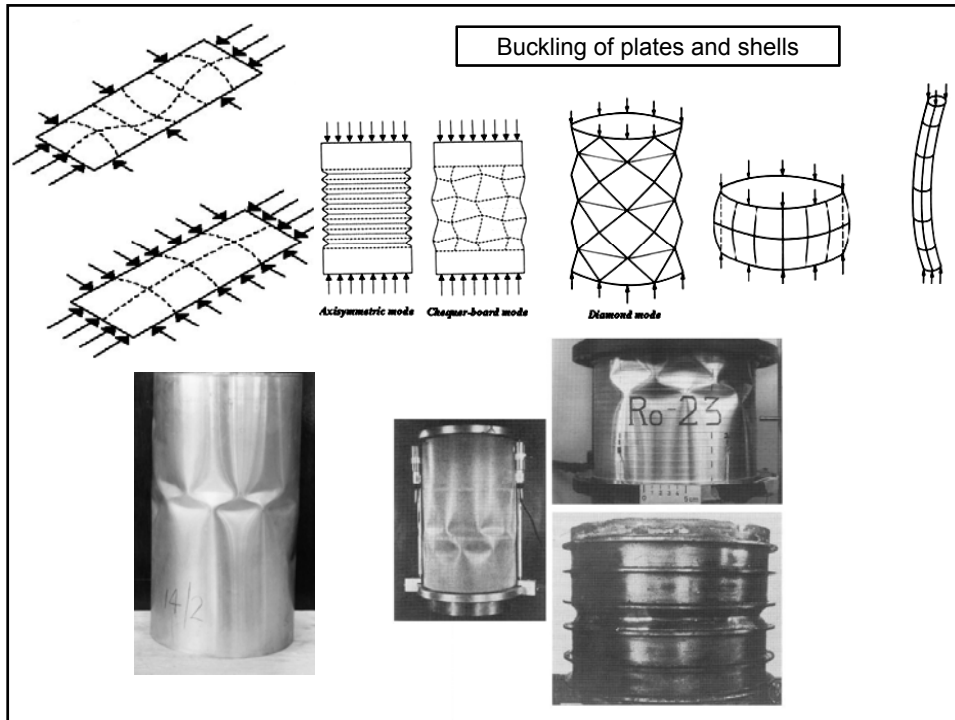
(b) Symmetrical (non-sway) mode of buckling

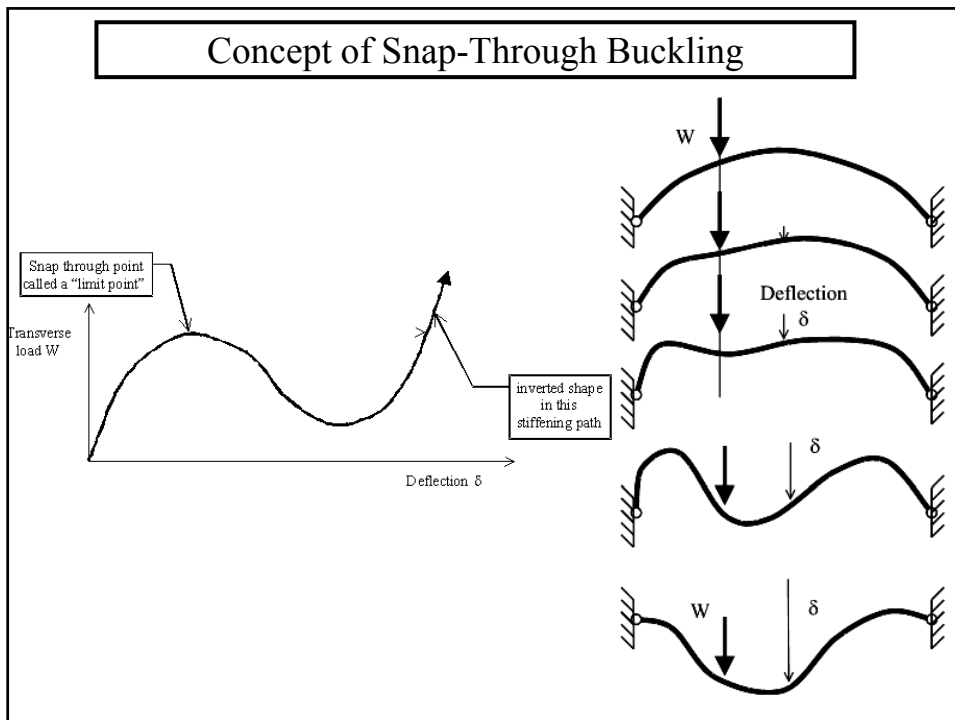


(c) Antisymmetrical (sway) mode of buckling

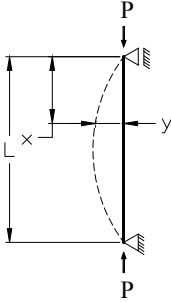
Local Buckling of yielding







(Buckling of an Euler strut) تحنيب أويلر



$$M = P \cdot y$$

$$y'' = -\frac{M}{EI} \Rightarrow y'' + \frac{P}{EI}y = 0 \Rightarrow y'' + K^2y = 0: K^2 = \frac{P}{EI}$$

General solution for the deflected shape $\Rightarrow y = A \cos kx + B \sin kx$

Using the Boundary Conditions

$x = 0 \Rightarrow y = 0 \Rightarrow A = 0 \Rightarrow y = B \sin kx$
 $x = L \Rightarrow y = 0 \Rightarrow B \sin kL = 0$

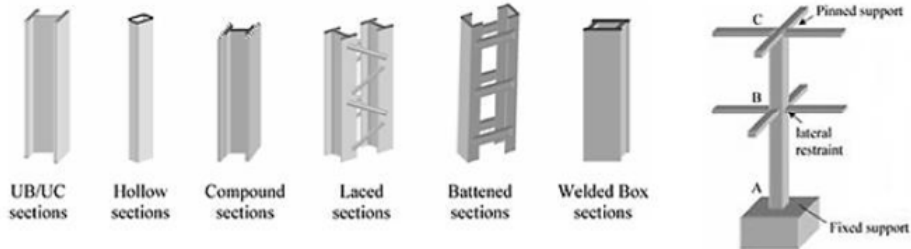
If $KL \neq 0 \Rightarrow B = 0 \Rightarrow$ always $y = 0 \Rightarrow$ No Buckling **wrong assumption** $\Rightarrow KL = 0$ or $KL = n\pi$

$kL = 0 \Rightarrow k = 0 \Rightarrow$ Always $y = 0 \Rightarrow kL = n\pi \Rightarrow k^2 L^2 = n^2 \pi^2 \Rightarrow \frac{n^2 \pi^2}{L^2} = \frac{P}{EI} \Rightarrow P_E = \frac{n^2 \pi^2 EI}{L^2}$

$For\ smallest\ load\ (Critical\ load) \Rightarrow n = 1 \Rightarrow P_E = \frac{\pi^2 EI}{L^2}$

The concept of restraints مفهوم القيود الجانبية

Column types أنواع الأعمدة



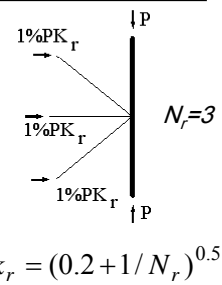
Horizontal Ties (مقاومة قوة شد مصعدة) (القيد الجانبي) Figure 1 & Figure 2

$$N_{ut} = \max[0.5q_u \text{ (factored vertical load on Tie)}, 75 \text{ kN}, 1\% N_{uc} \text{ (compressive force of edge column)}]$$

4.7.1.2 → Compressed $N_{restraint} = 1\% N_{compression \text{ member}}$

4.7.3-a → $M_u > 90\% M_r : M_r = p_y S_r$

لا قدرة لمقاومة الدوران No directional restraint




Critical buckling load of different deflection modes

$$P_{cr} = \frac{n^2 \pi^2 EI}{L^2}$$

| $n = 0$ | $n = 1$ | $n = 2$ | $n = 3$ |
|----------------------|---------------------------------|-----------------------------------|-----------------------------------|
| | | | |
| $(\lambda = \infty)$ | $\lambda = L$ | $\lambda = \frac{L}{2}$ | $\lambda = \frac{L}{3}$ |
| $v = 0$ | $v = A \sin \pi \frac{z}{L}$ | $v = A \sin 2\pi \frac{z}{L}$ | $v = A \sin 3\pi \frac{z}{L}$ |
| $(P_{cr} = 0)$ | $P_{cr} = \frac{\pi^2 EI}{L^2}$ | $P_{cr} = 4 \frac{\pi^2 EI}{L^2}$ | $P_{cr} = 9 \frac{\pi^2 EI}{L^2}$ |

Columns under other boundary conditions and the concept of the effective length



$M = P \cdot y$
 $y'' = -\frac{M}{EI} \Rightarrow y'' + \frac{P}{EI}y = 0 \Rightarrow y'' + K^2y = 0: K^2 = \frac{P}{EI}$

General solution for the deflected shape

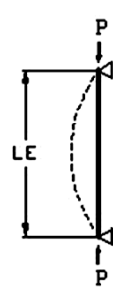
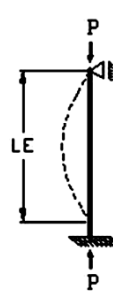
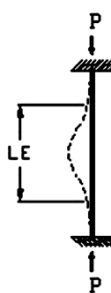

 $\Rightarrow y = A \cos kx + B \sin kx$

$x = 0 \Rightarrow y = 0 \Rightarrow A = 0 \Rightarrow y = B \sin kx$
 $x = l \Rightarrow \frac{dy}{dx} = 0 \Rightarrow BK \cos kL = 0$

$B \neq 0, k \neq 0 \Rightarrow \cos kL = 0 \Rightarrow kL = n \frac{\pi}{2} \Rightarrow k^2 L^2 = n^2 \frac{\pi^2}{4} \Rightarrow \frac{n^2 \pi^2}{4L^2} = \frac{P}{EI} \Rightarrow P_{cr} = \frac{n^2 \pi^2 EI}{(2L)^2}$

Note: The critical buckling load of a cantilever length L is as the critical load of simply-supported ends of $2L$

The Effective Length, L_E

| |  |  |  |  | <table border="1" style="font-size: small;"> <thead> <tr> <th>model</th> <th>example</th> </tr> </thead> <tbody> <tr> <td></td> <td></td> </tr> <tr> <td></td> <td></td> </tr> <tr> <td></td> <td></td> </tr> <tr> <td></td> <td></td> </tr> </tbody> </table> | model | example | | | | | | | | |
|---------------------|---|---|---|---|--|-------|---------|--|--|--|--|--|--|--|--|
| model | example | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | |
| L_E Theoretically | 1.L | 0.7L | 0.5L | 2L | | | | | | | | | | | |
| L_E Practically | 1.L | 0.85L | 0.7L | 2L | | | | | | | | | | | |
| | $L_E = K_E \cdot L$ | | | | $P_{cr} = \frac{n^2 \pi^2 EI}{L_E^2}$ | | | | | | | | | | |

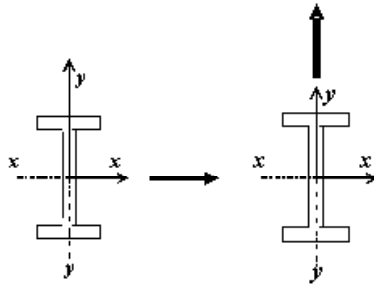
Major and Minor axis of buckling

$$P_{cr} = \frac{n^2 \pi^2 EI}{L_E^2} \Rightarrow n = 1 \Rightarrow P_{cr} = \frac{\pi^2 EI}{L_E^2} \Rightarrow \sigma_{cr} = \frac{\pi^2 EI}{L_E^2 A} = \frac{\pi^2 E r^2}{L_E^2} = \frac{\pi^2 E}{\lambda^2}$$

$$\sigma_{cr} = \frac{\pi^2 E}{\lambda^2} : \text{Slenderness } \lambda = \frac{L_E}{r}$$

$$r_y < r_x \Rightarrow I_y < I_x$$

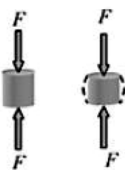
y is the **minor axis**
x is the **major axis**



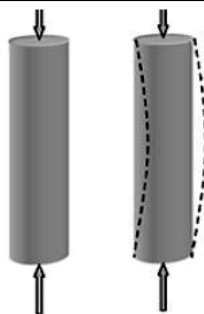
Buckling about **y-axis** is **more critical** than buckling about **x-axis** for the same length because the smallest radii of gyration is about y

(Buckling of a perfect column) تحنّب عمود لا يحتوي تشوهات بدائية

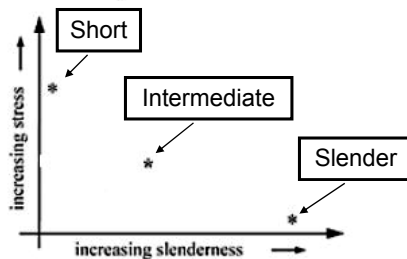
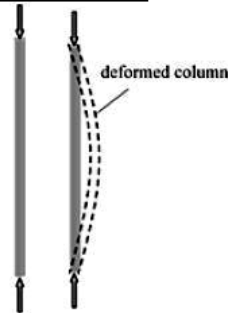
Short Element



Intermediate Element

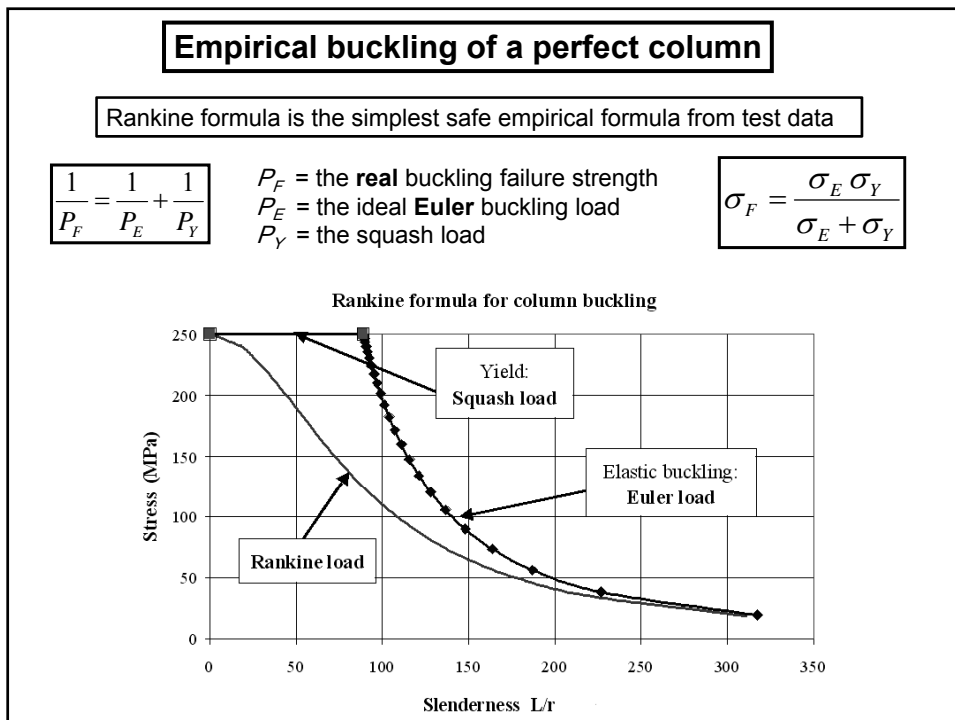
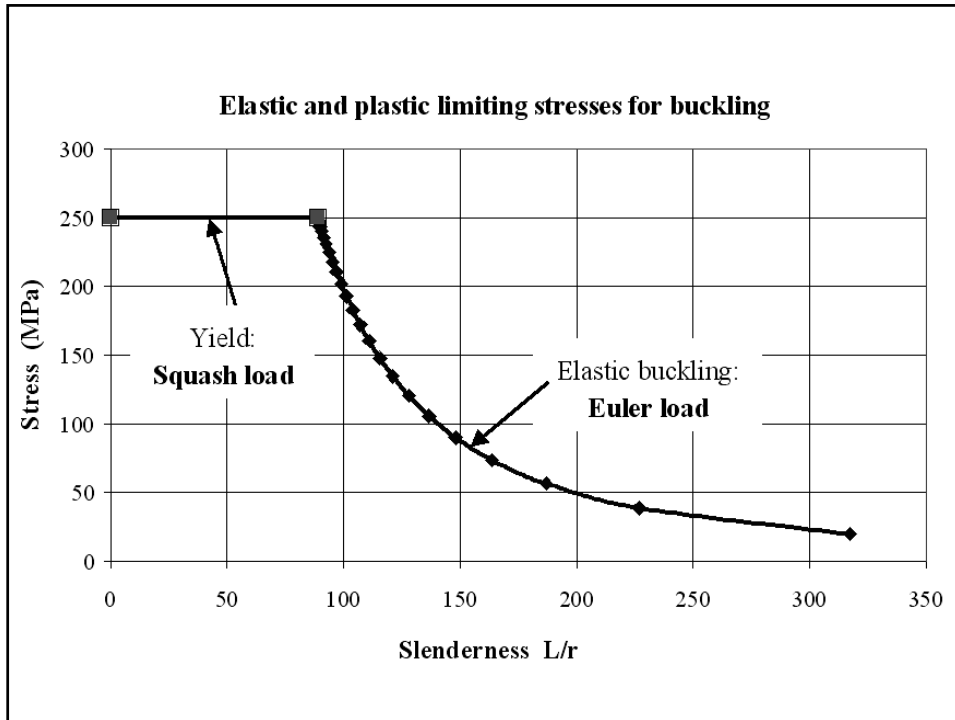


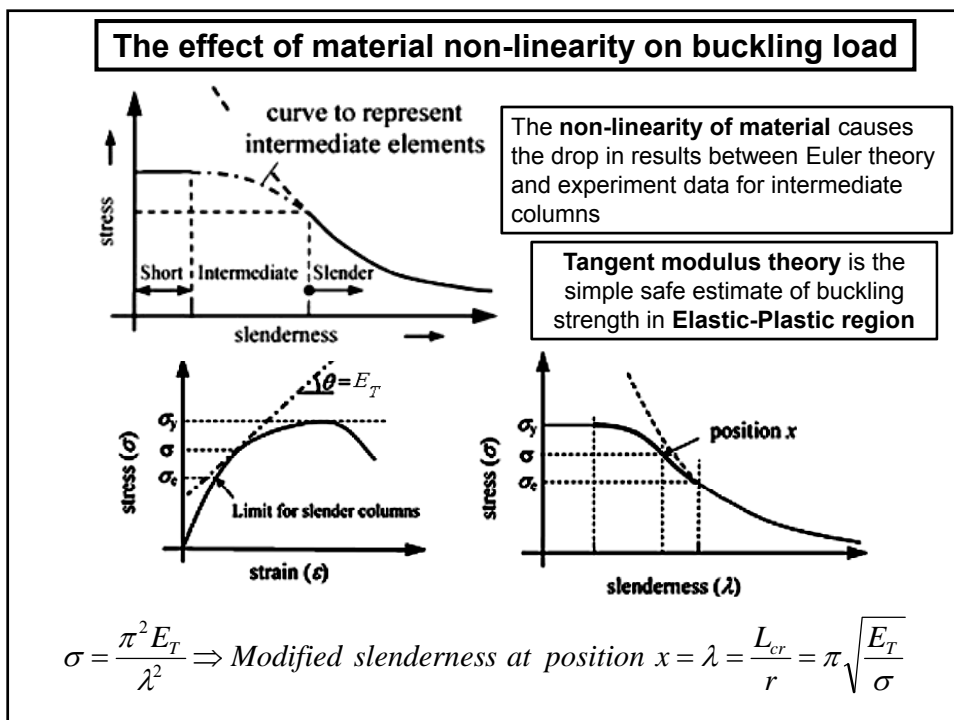
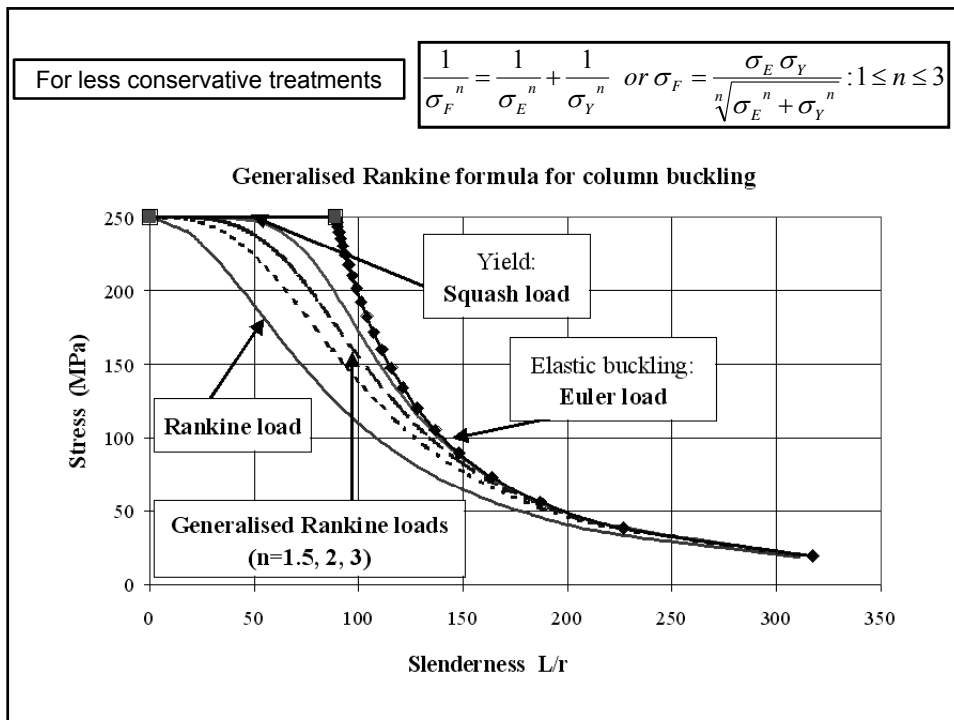
Slender Element

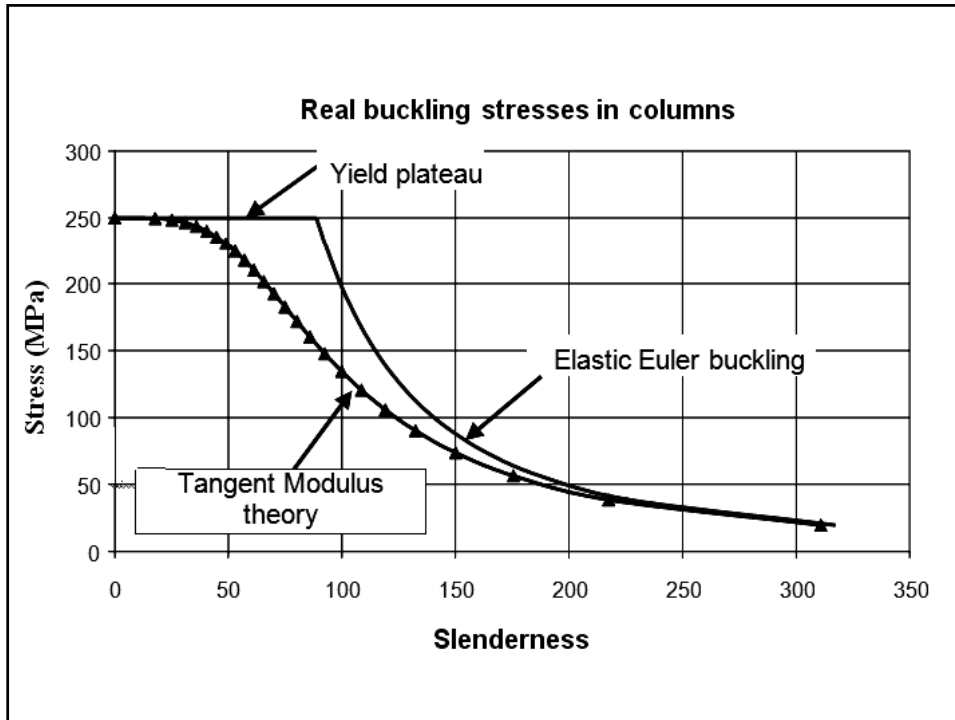


$$\text{Slenderness} = \lambda = \frac{L_E}{r}$$

$$\text{Euler stress, } \sigma_E = \frac{\pi^2 E}{\lambda^2}$$







(Buckling of a imperfect column) تحنّب عمود يحوي على تشوهات بدائية

Perry Formula (1886)

Initial imperfection e_0

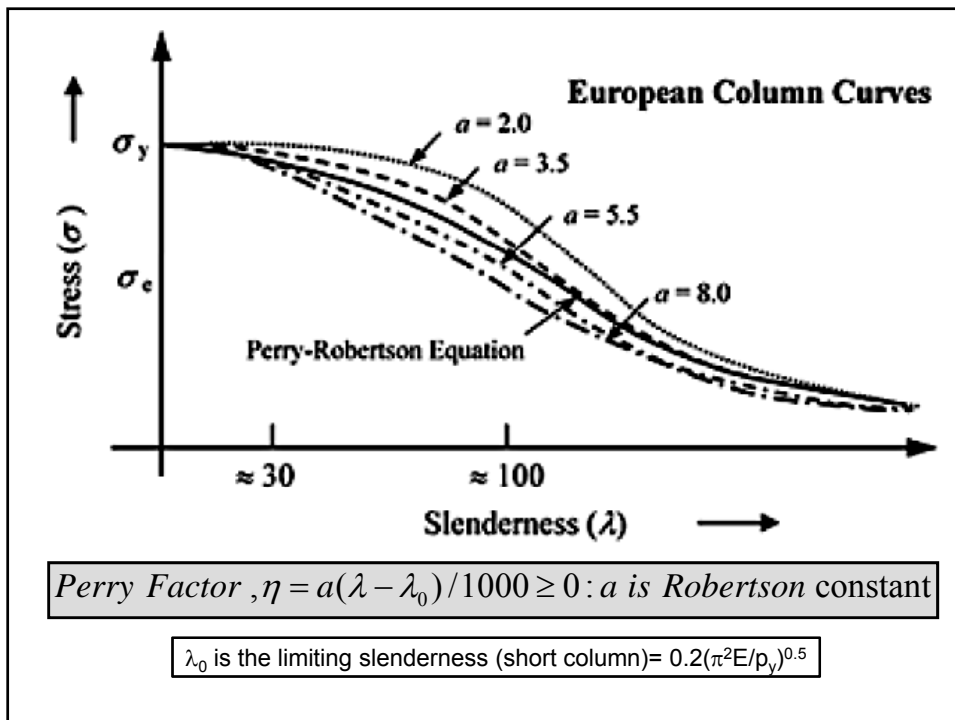
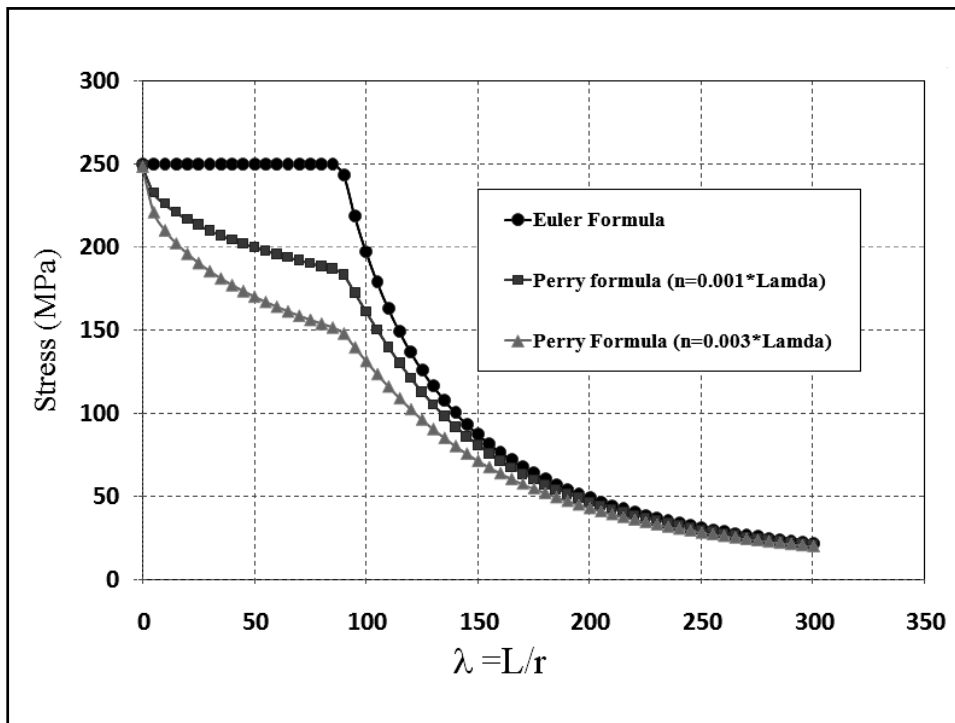
Deflection e

Perry Formula (BS 5950-1:2000) Annex C

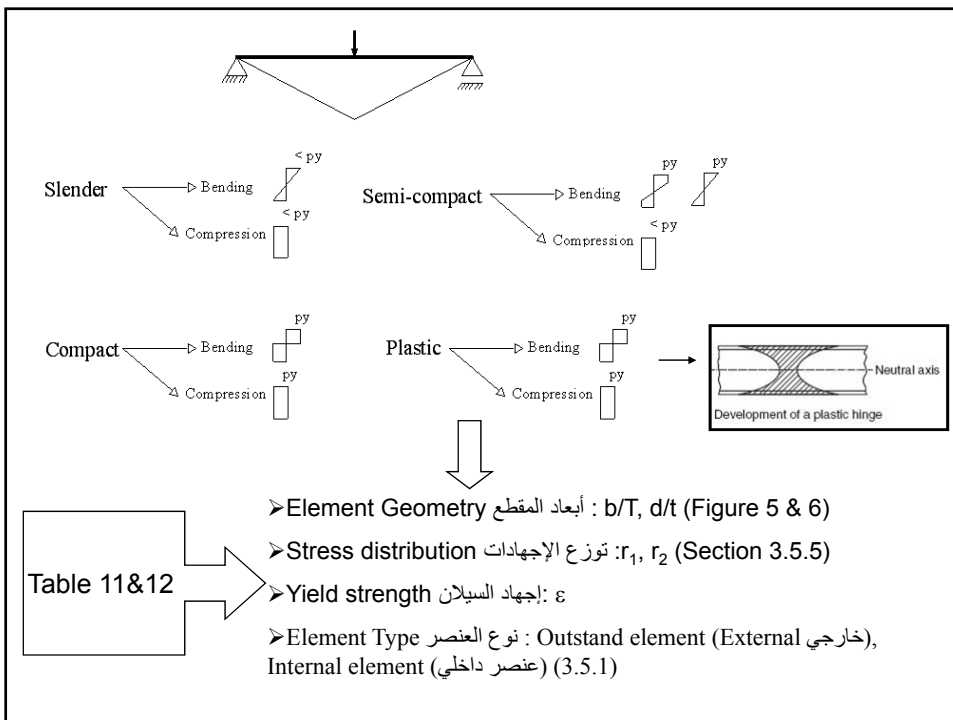
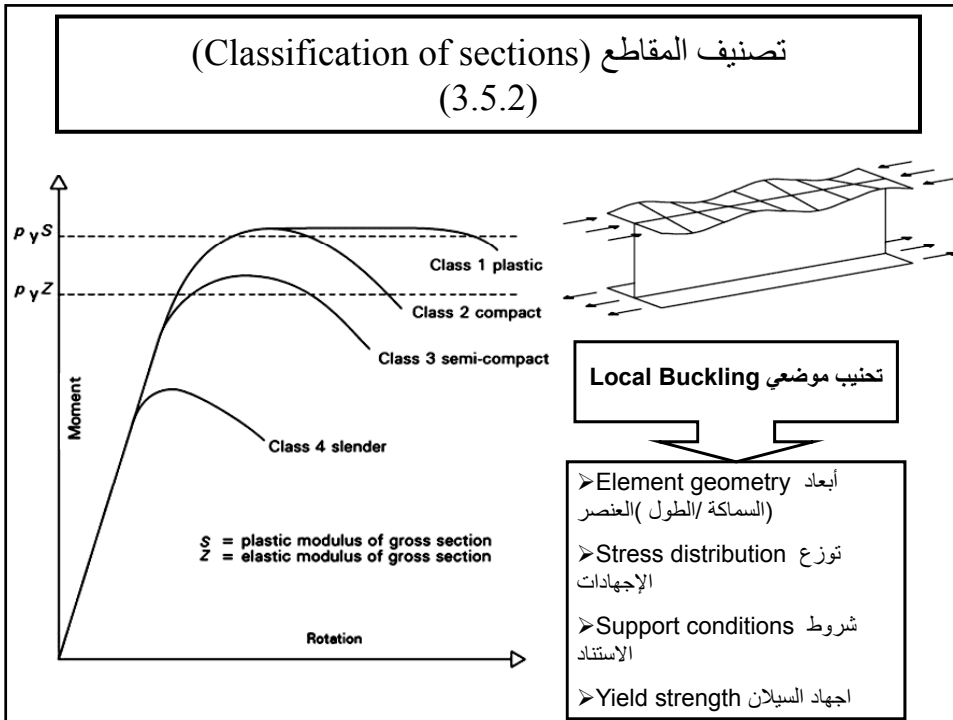
$$(\sigma_E - \sigma_c)(\sigma_y - \sigma_c) = \eta \sigma_E \sigma_c : \eta = \frac{e_0 z}{r^2}$$

$$\sigma_c = \frac{\sigma_E \sigma_y}{\phi + \sqrt{\phi^2 - \sigma_E \sigma_y}} : \phi = \frac{\sigma_y + (\eta + 1) \sigma_E}{2}, \sigma_E = \frac{\pi^2 E}{\lambda^2}$$

z : the distance of the extreme fiber from the neutral axis of buckling.
 r : Radii of gyration



تصنيف المقاطع (Classification of sections)
(3.5.2)



Example 1:

S275, UB 457×152×52, Bending moment only about the major axis عزم انعطاف فقط حول المحور الرئيسي (القوي)

$$\text{UB } 457 \times 152 \times 52 \text{ } t=7.6, T=10.9 < 16\text{mm} \text{ } \gg \text{ Table9 } \gg p_y=275\text{Mpa} \text{ } \gg \varepsilon = \sqrt{\frac{275}{275}} = 1$$

$$b/T=6.99 < 9\varepsilon \text{ } \gg \text{ Class1 (Plastic)}$$

$$d/t=53.6 < 80\varepsilon \text{ } \gg \text{ Class1 (Plastic)}$$

مقطع لدن Plastic section

Example 2:

S275, UB 457×152×52, Bending moment + Axial compression force 800kN

$$b/T=6.99 < 9\varepsilon \text{ } \gg \text{ Class1 (Plastic)}$$

$$r_1 = \frac{F_c}{d t p_{yw}} = \frac{800 \times 10^3}{407.6 \times 7.6 \times 275} = 0.94 \text{ } \gg \frac{80\varepsilon}{1+r_1} = \frac{80}{1+0.94} = 41 < \frac{d}{t}$$

$$\frac{100\varepsilon}{1+1.5r_1} = \frac{100}{1+1.5 \times 0.94} = 41.5 < \frac{d}{t}$$

$$r_2 = \frac{F_c}{A_g p_{yw}} = \frac{800 \times 10^3}{6660 \times 275} = 0.44 \text{ } \gg \frac{120\varepsilon}{1+2r_2} = \frac{120}{1+2 \times 0.44} = 63.8 > \frac{d}{t} \text{ } \gg \text{ Semi-Compact}$$

Example 3:

S355, HF RHS 250×150×5, Bending moment only about the major axis عزم انعطاف فقط حول المحور الرئيسي (القوي)

$$\text{HF RHS } 250 \times 150 \times 5 \text{ } t=5 < 16\text{mm} \text{ } \gg \text{ Table9 } \gg p_y=355\text{Mpa} \text{ } \gg \varepsilon = \sqrt{\frac{275}{355}} = 0.88$$

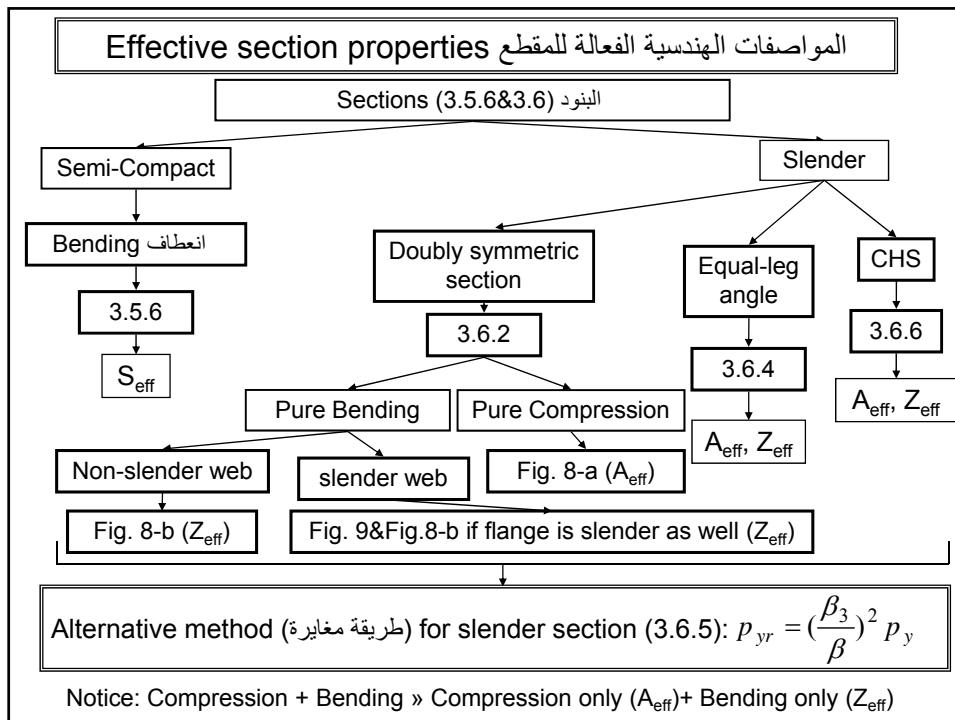
$$b/T=27 > 28\varepsilon=25$$

$$b/T < 32\varepsilon=28 \text{ } \& \text{ } b/T < 62\varepsilon-0.5d/t=54.5-0.5 \times 47=31 \text{ } \gg \text{ Class2 (Compact)}$$

$$d/t=47 < 64\varepsilon=56 \text{ } \gg \text{ Class1 (plastic)}$$



مقطع مكتمل Compact section



Example:

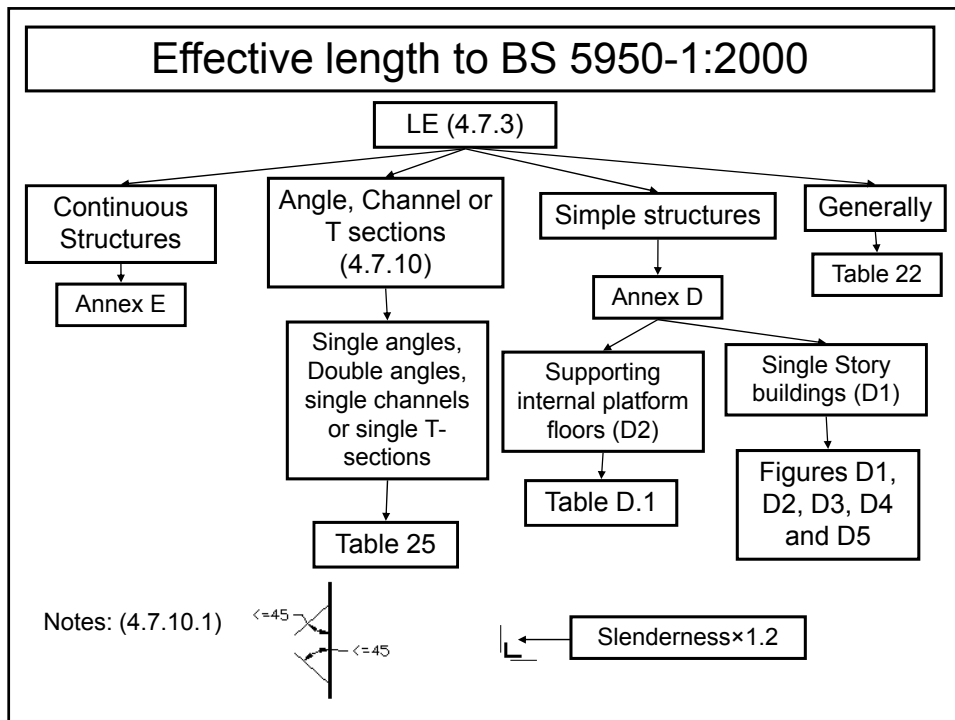
S275, Welded section مقطع ملحوم, pure Bending عزم انعطاف فقط, Plastic flange, slender web

Properties
 $d/t = 125$
 $p_y = 275 \text{ N/mm}^2$
 $\epsilon = 1.0$
 $I_x = 97270 \text{ cm}^4$
 $Z_x = 1907 \text{ cm}^3$

Solution:
 $f_{cw} = f_{tw} \gg b_{eff} = 60 \epsilon t = 60 \times 1 \times 8 = 480 \text{ mm}$
 $0.4 \times b_{eff} = 192, 0.6 b_{eff} = 288$

Try $x=40 \text{ mm} \gg$ First moment $= \sum \pm a_i y_i \neq 0$

Try $x=28 \text{ mm} \gg$ First moment $= \sum \pm a_i y_i \approx 0$
 $I_x = 95285 \text{ cm}^4, y_{max} = 52 \text{ cm}$
 $Z_{eff} = 95285 / 52 = 1832 \text{ cm}^3$



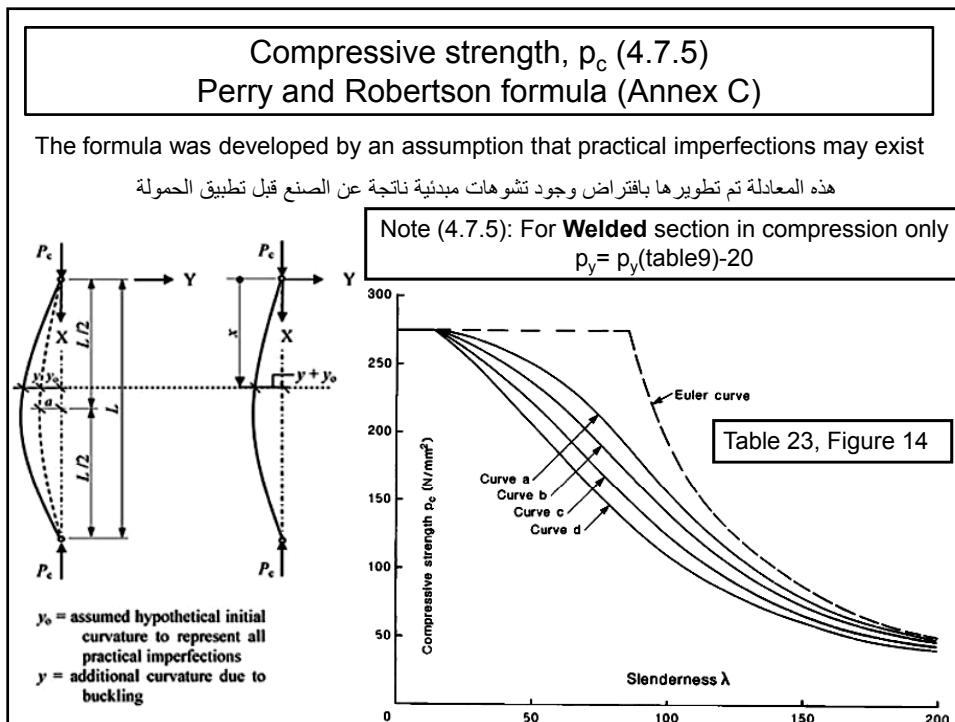
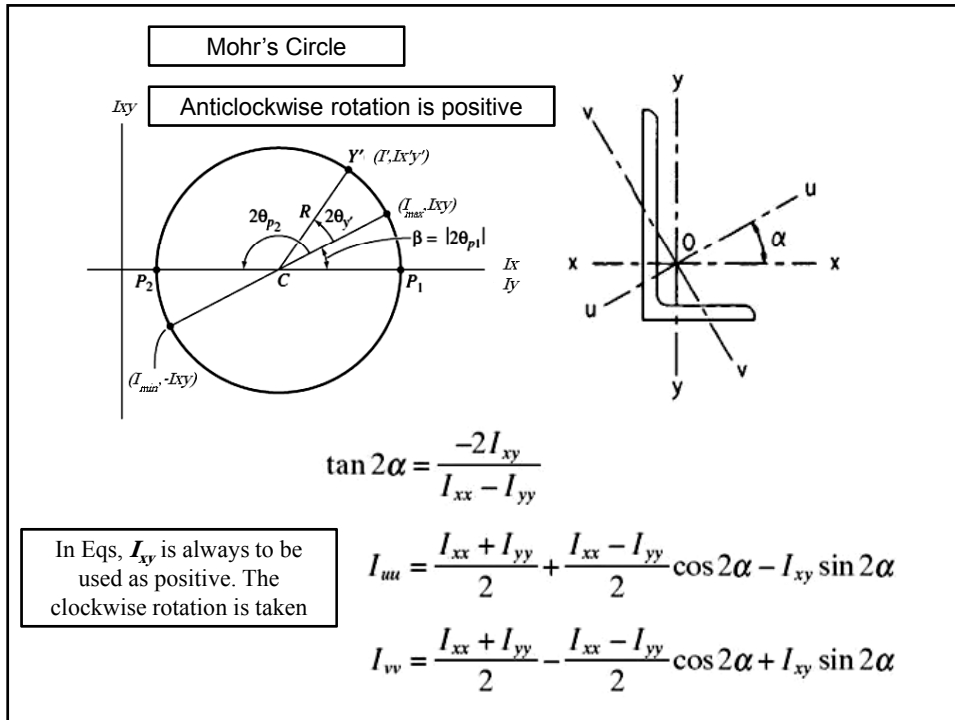
Conditions اشتراطات (4.7.9&4.7.13)

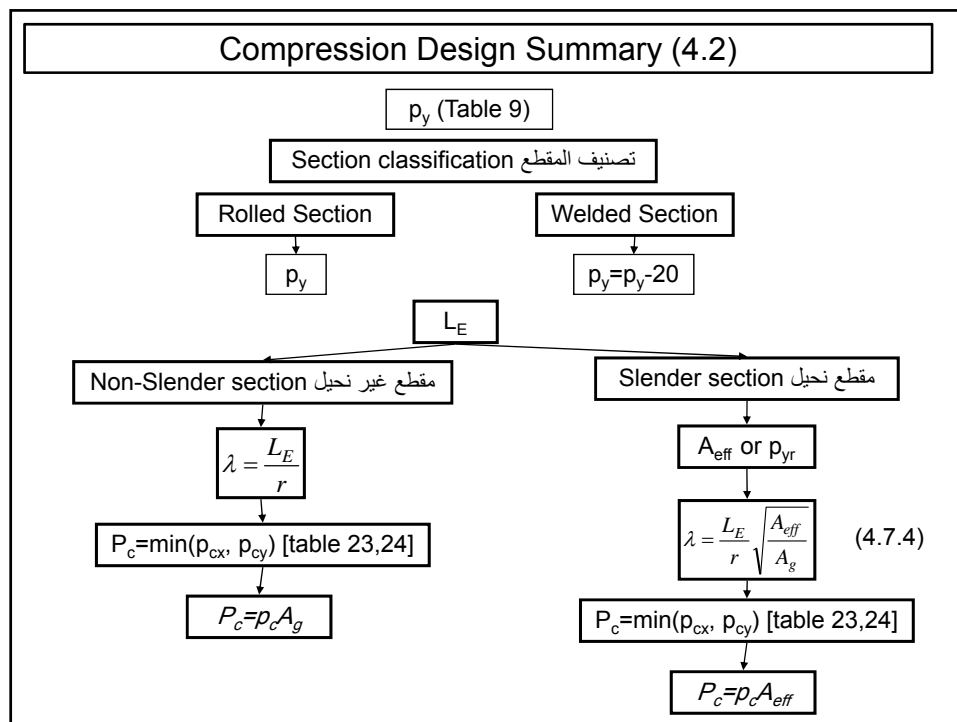
4.7.9

$$\left\{ \begin{array}{l} \lambda_c = \frac{L_{yy}}{r_{yy}} \leq 50 \\ \lambda_b = \sqrt{\lambda_m^2 + \lambda_c^2} \geq 1.4\lambda_c : \lambda_m = \frac{L_{Eyy}}{r_{yy}} \\ \lambda_{max} = \frac{L_E}{r} \leq 180 \end{array} \right.$$

4.7.13

- ❖ يتم تقسيم العنصر إلى ثلاثة أقسام متساوية تقريباً بواسطة وصلات وسطية (4.7.13.1.e). وعند النهايات يجب أن يوجد برغيين على الأقل باتجاه طول العنصر. ولا يجب أن يوجد برغي واحد على أحد صفوف البراغي.
- ❖ لا تقل برافي الوصل الوسطي عن 16mm في أي حال من الأحوال (4.7.13.1.f).
- ❖ في الوصلة الوسطية بواسطة براغ يتم وضع برغيين بشكل عمودي على طول العنصر (4.7.13.1.g). والمسافة بين البرغيين لا تقل عن الأصغر بين 300mm أو 32t حيث t أصغر سماكة من الأجزاء المتصلة (4.7.13.2.b.1).
- ❖ في الوصلة الوسطية بواسطة لحام، يجب أن يتم اللحام من الأعلى والأسفل للعناصر المتصلة مرتين على امتداد العنصر بمسافة لا تزيد بين مركزي اللحام عن 300mm أو 16t حيث t أصغر سماكة (4.7.13.2.b.2).



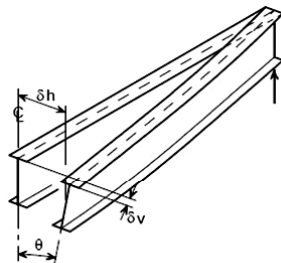
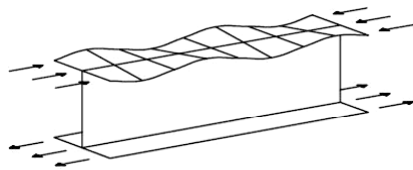


Design of Fully Restrained Beams

تصميم الجوائز المقيدة بشكل كلي

Lateral Torsional Buckling of beam

Lateral Torsional Buckling of Beams



Lateral torsional buckling (تحنيب الفتل الجانبي) =
Lateral deflection (إزاحة جانبية) + Twisting (فتل)



Minor axis moment $\approx M_0 \sin \beta$

Twisting moment $\approx M_0 \frac{du}{dz}$

Major axis moment $\approx M_0$

For bending about x axis

$$M_0 = -EI_x \frac{d^2 v}{dz^2}$$

For bending about y axis

$$M_0 \beta = -EI_y \frac{d^2 u}{dz^2}$$

From Torsion

$$d\beta = \frac{M_T L}{GJ} \Rightarrow d\beta = \frac{M_0 \frac{du}{dz} dz}{GJ} \Rightarrow GJ \frac{d\beta}{dz} = M_0 \frac{du}{dz}$$

$$GJ \frac{d^2 \beta}{dz^2} = M_0 \frac{d^2 u}{dz^2} \Rightarrow \frac{d^2 \beta}{dz^2} + \frac{M_0^2}{GJ E I_y} \beta = 0$$

$$\beta = A \cos kz + B \sin kz : k^2 = \frac{M_0^2}{GJ E I_y}$$

$z = 0 \Rightarrow \beta = 0 \Rightarrow A = 0, z = L \Rightarrow \beta = 0 \Rightarrow kL = \pi \Rightarrow M_{0,cr} = \frac{\pi}{L} \sqrt{GJ E I_y}$

Other load cases

1. $M_{max,cr} = \frac{4.01}{\pi} M_{0,cr}$
2. $M_{max,cr} = \frac{5.62}{\pi} M_{0,cr}$
3. $M_{max,cr} = \frac{4.23}{\pi} M_{0,cr}$
4. $M_{max,cr} = \frac{3.5}{\pi} M_{0,cr}$

$M_{max,cr} = \frac{1}{m} M_{0,cr}$

In BS 5950-1:2000 for steelwork design

| | | | |
|-------------|-------------|-------------|-------------|
| | | | |
| $m = 0.850$ | $m = 0.925$ | $m = 0.925$ | $m = 0.744$ |

Lateral Torsional Buckling of an I beam

$$M_{0,cr} = \sqrt{\left(\frac{\pi}{L} \sqrt{CEI_y}\right)^2 + \left(\frac{\pi^2 DEI_y}{L^2 \cdot 2}\right)^2}$$

$$C = GJ = G \sum \frac{b_i t_i^3}{3}$$

Buckling of flange

$$P_{cr} = \frac{\pi^2 E \left(\frac{I_y}{2}\right)}{L^2} = \frac{\pi^2 EI_{y,flange}}{L^2} = P_{Euler, flange}$$

Second term of critical moment

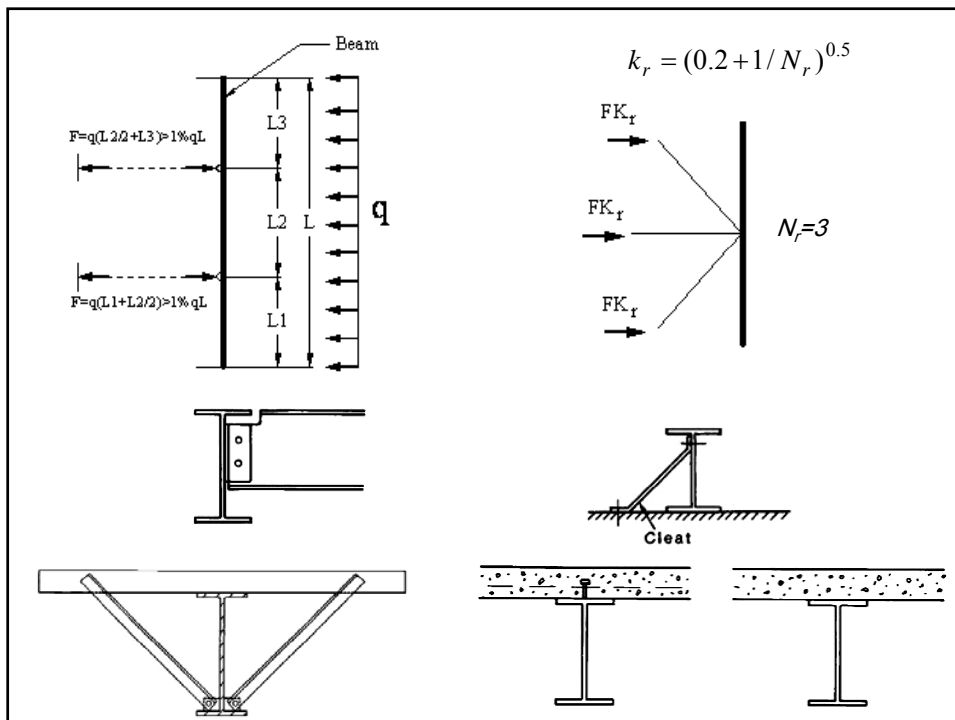
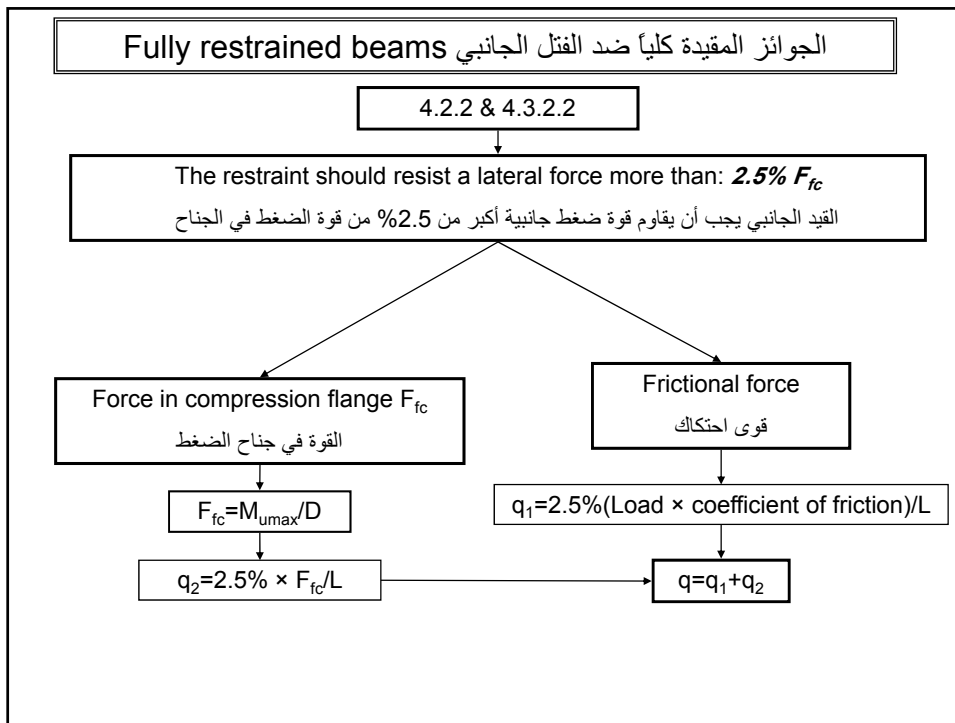
The effect of load level

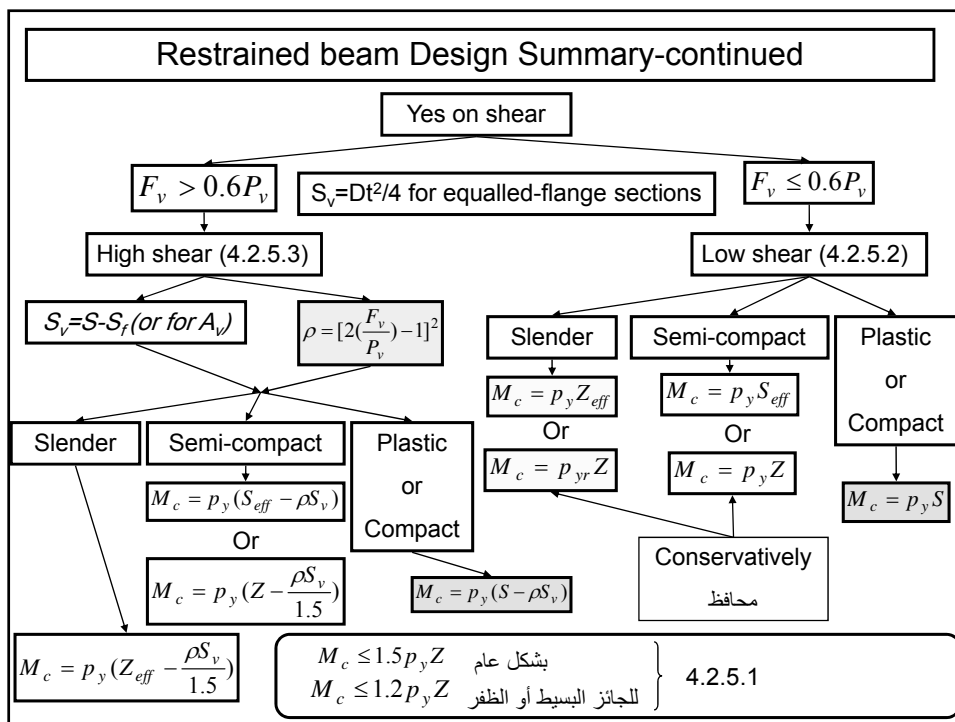
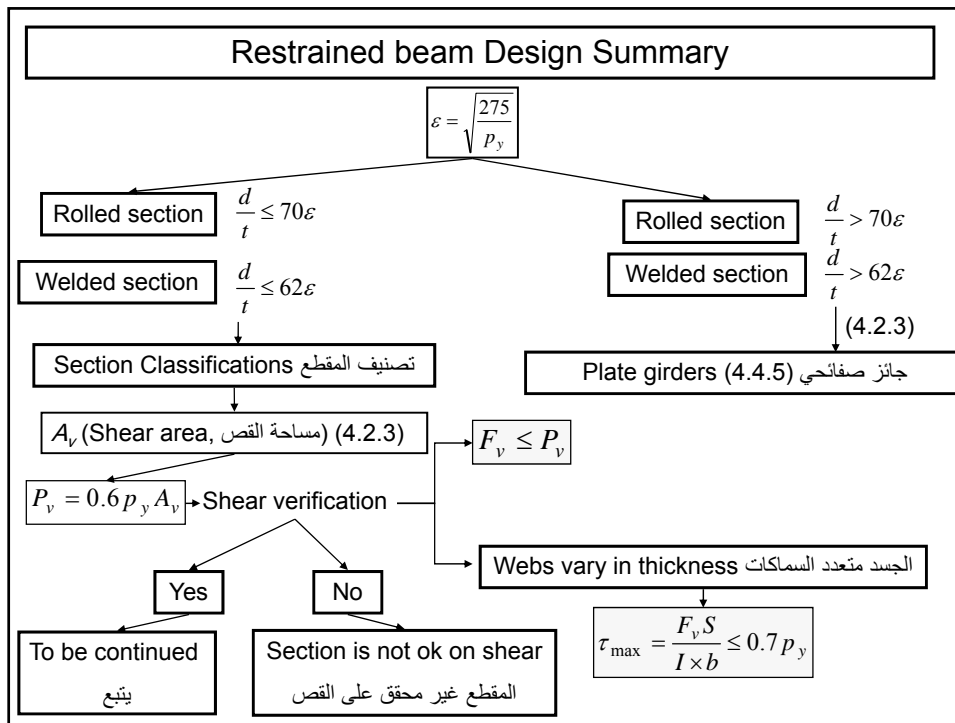
$$M_{max,cr} = \frac{1}{m} M_{0,cr}$$

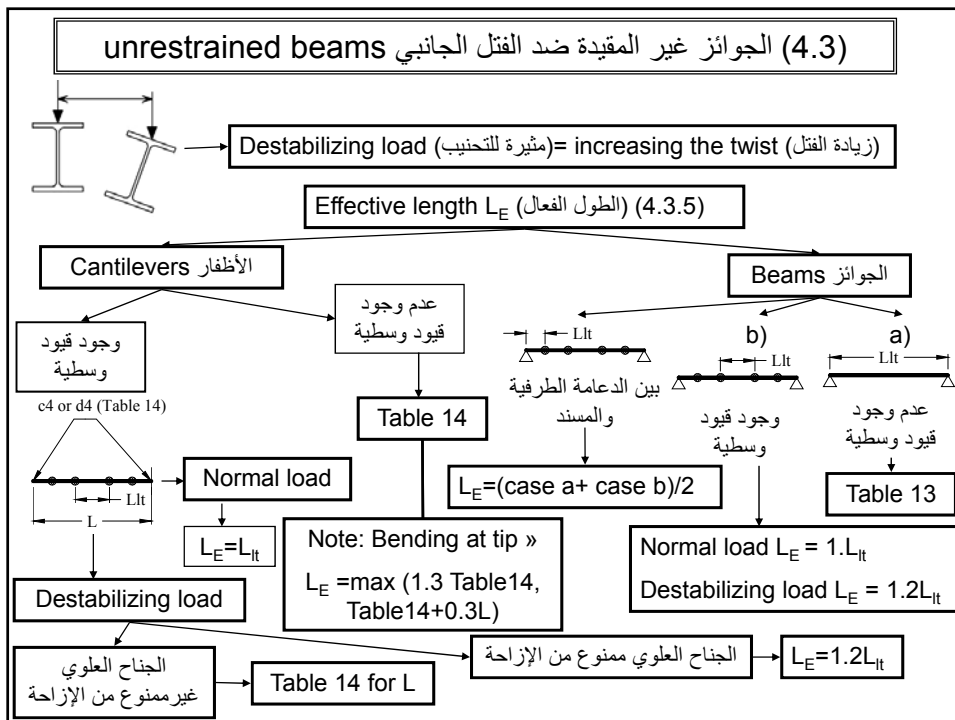
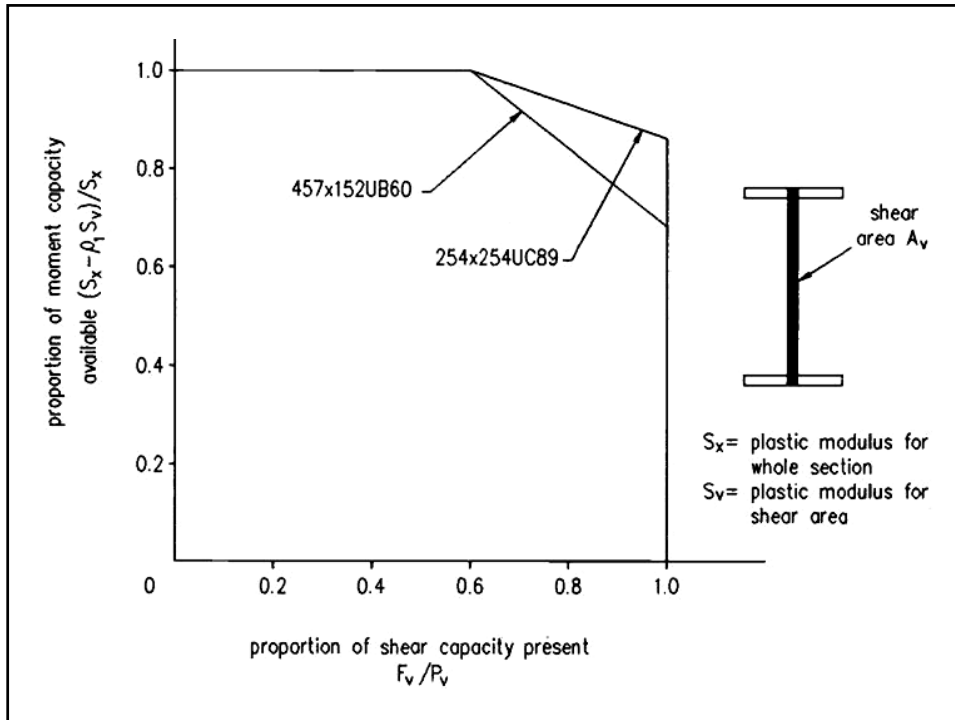
m is dependent on the ratio $L^2 GJ / EI_w$

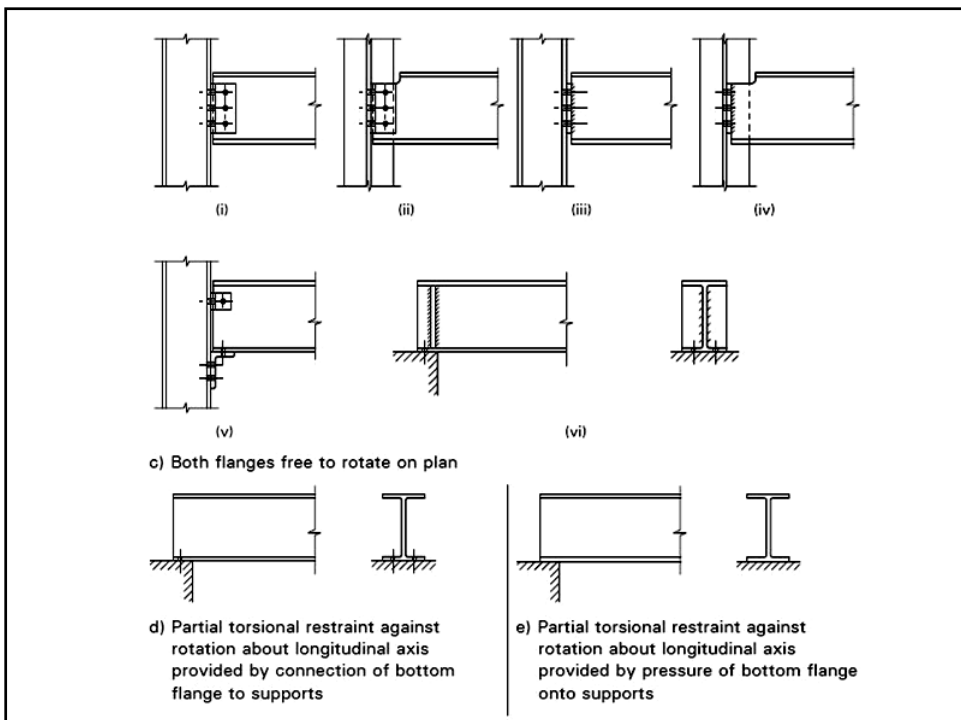
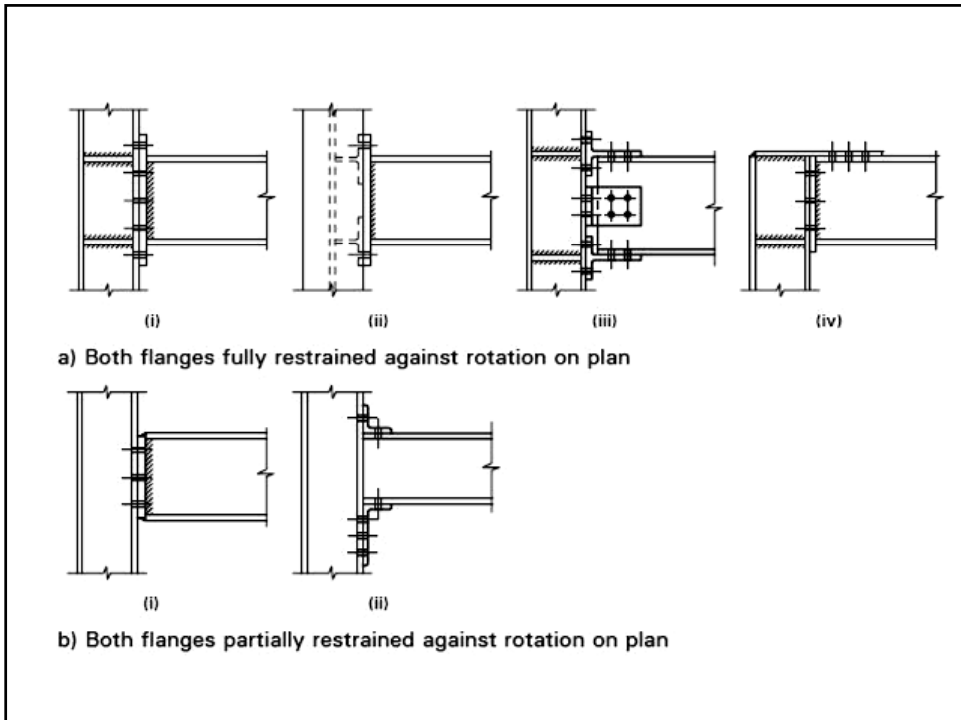
$$I_w = I_y \frac{D^2}{4}$$

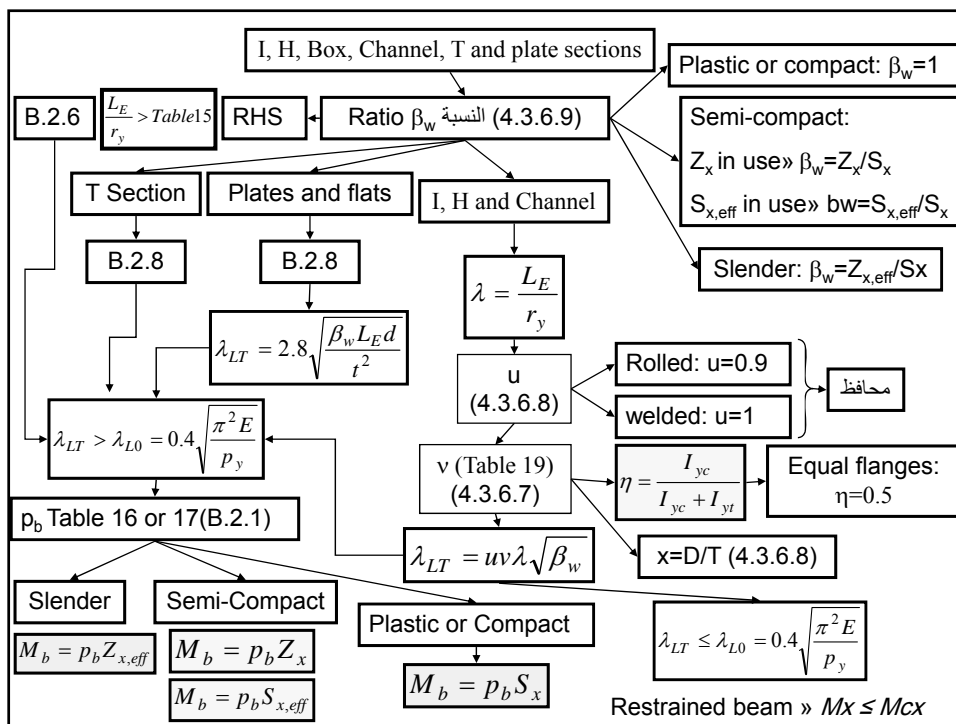
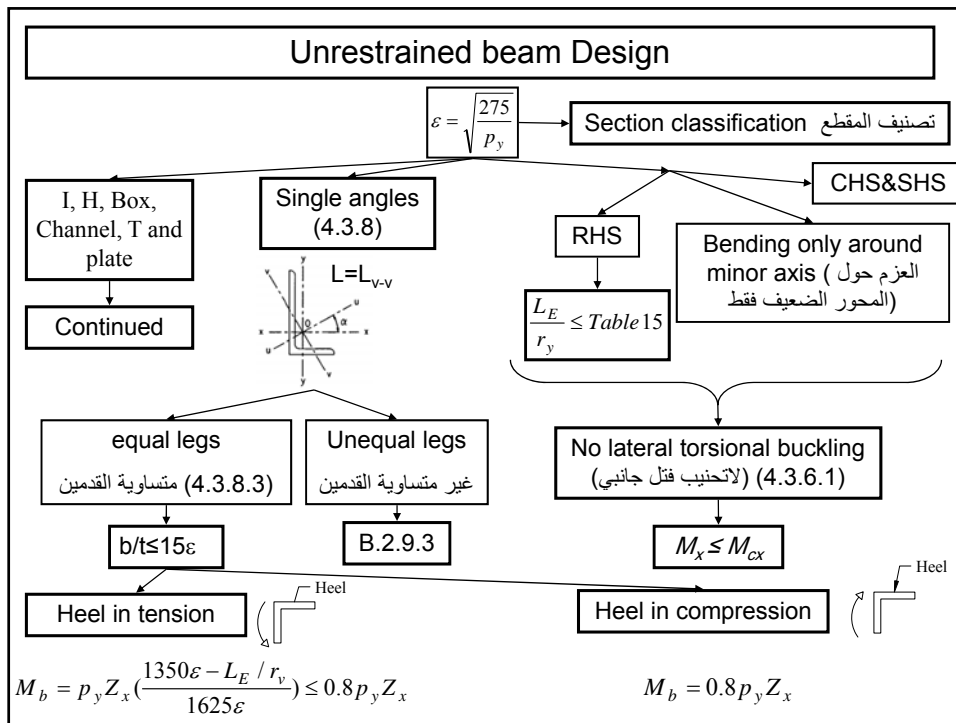
Example for concentrated load at mid span

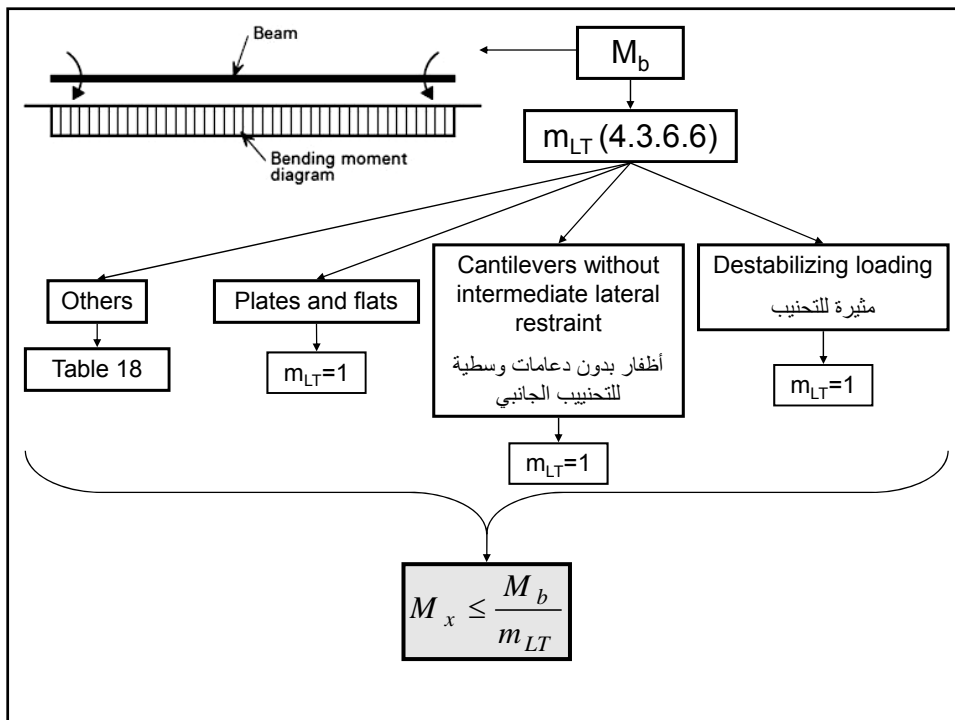
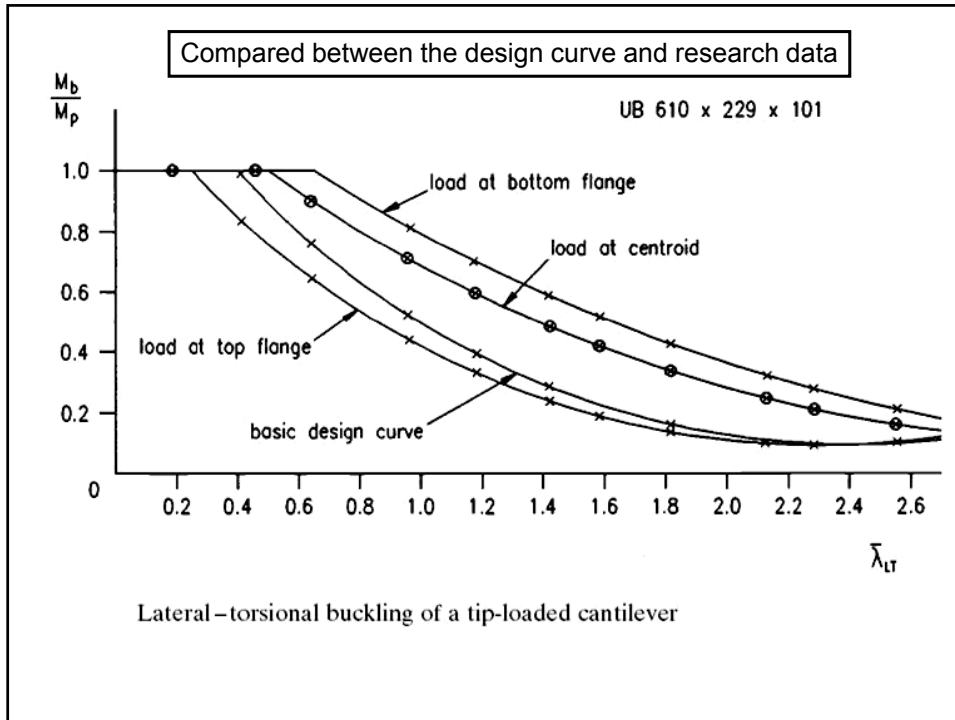


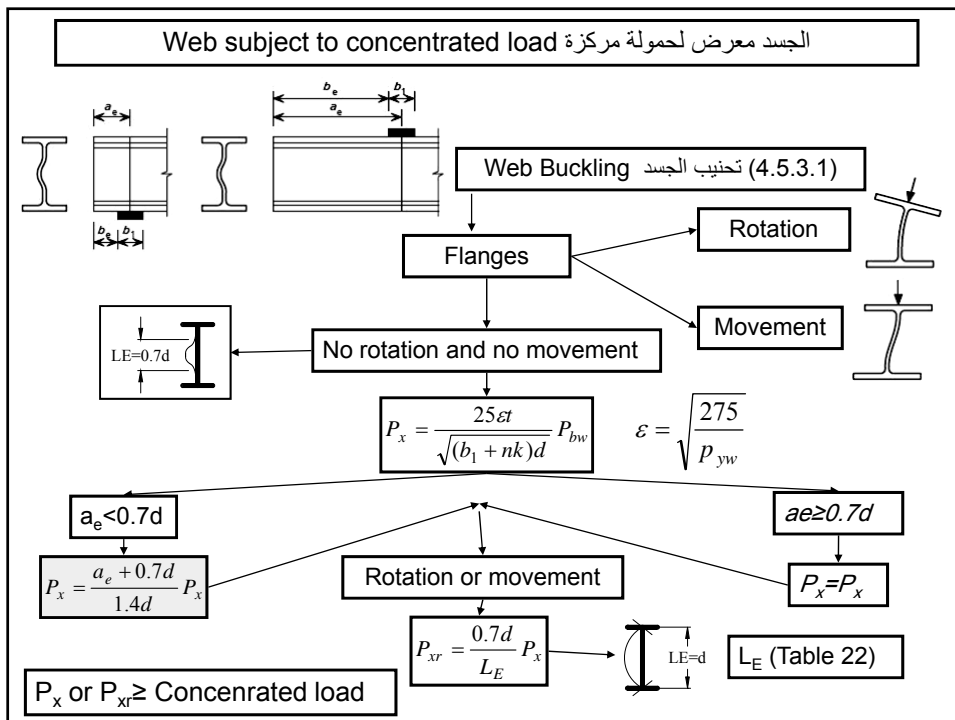
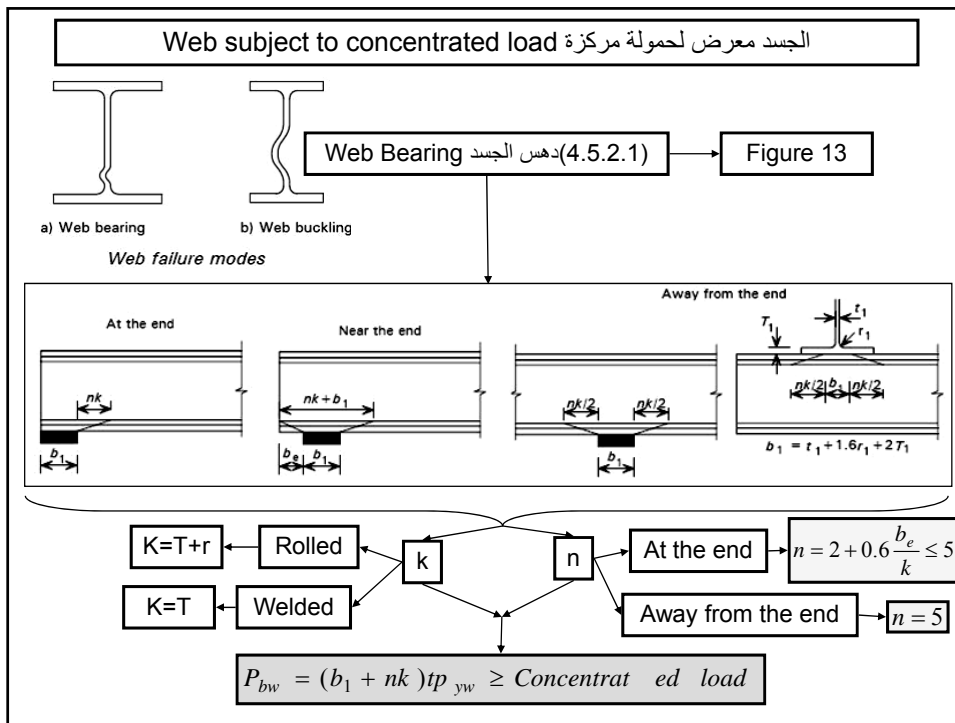


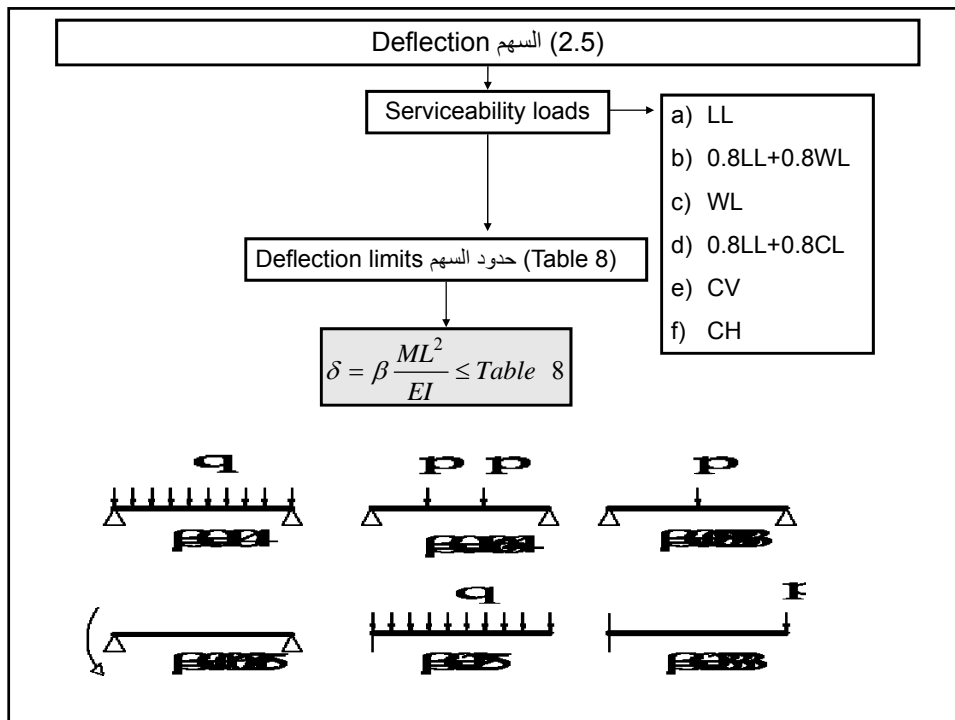








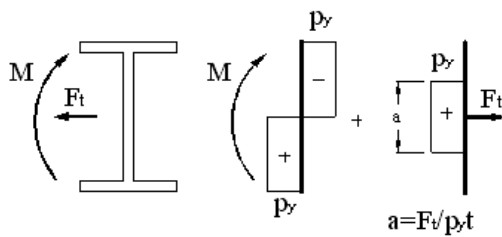
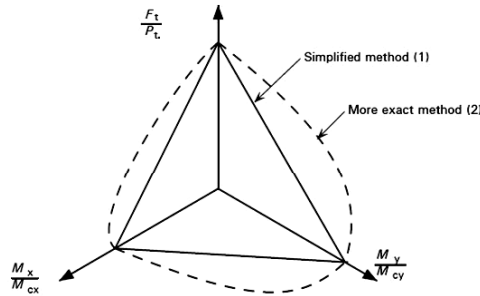




Members with Combined Moment and Axial force

العناصر المعرضة لعزم انعطاف وقوة محورية

Tension members with moment (4.8.2) العناصر المعرضة لقوة شد وانعطاف



$a \geq d$ » neglected moment
العزم مهمل
pure tension design على تصميم الشد الصافي

$a \leq 10\%d$ » neglected tension load
قوة الشد مهملة
Pure bending design على تصميم عزم الانعطاف الصافي

Tension members with moment design

$$\epsilon = \sqrt{\frac{275}{p_y}}$$

Section classification تصنيف المقطع

For plastic & compact sections

General Case الحالة العامة

More exact method (4.8.2.3)

Simplified method (4.8.2.2)

Tension with biaxial moments شد مع عزوم بالاتجاهين

Tension with minor axis moment only شد مع انعطاف حول المحور الضعيف

Tension with major axis moment only شد مع انعطاف حول المحور القوي

$$\frac{F_t}{P_t} + \frac{M_x}{M_{cx}} + \frac{M_y}{M_{cy}} \leq 1$$

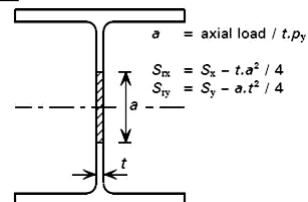
Continued

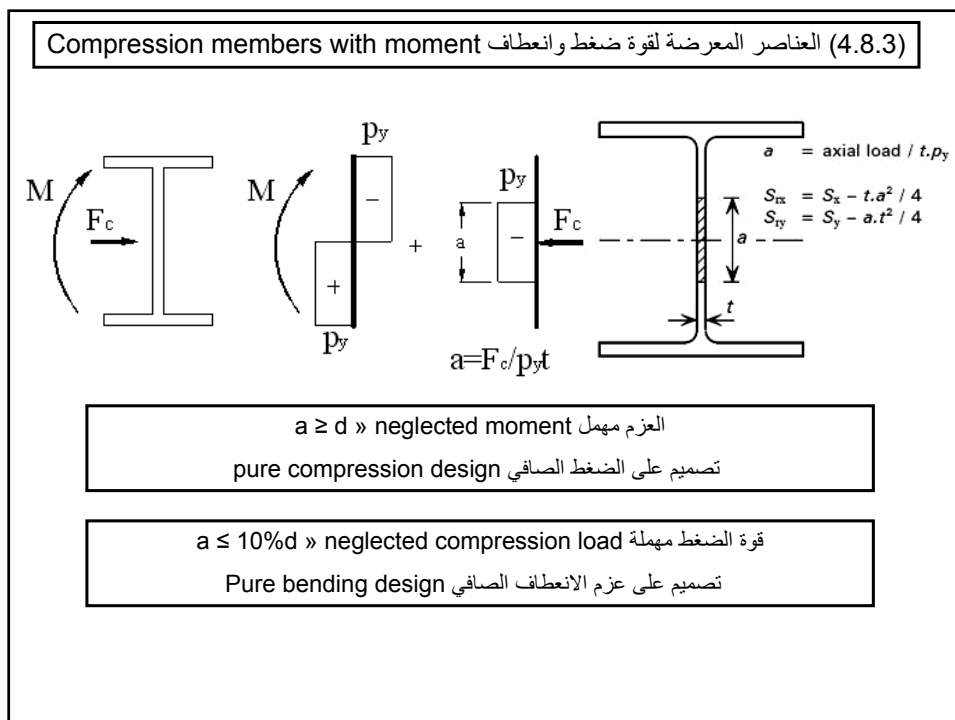
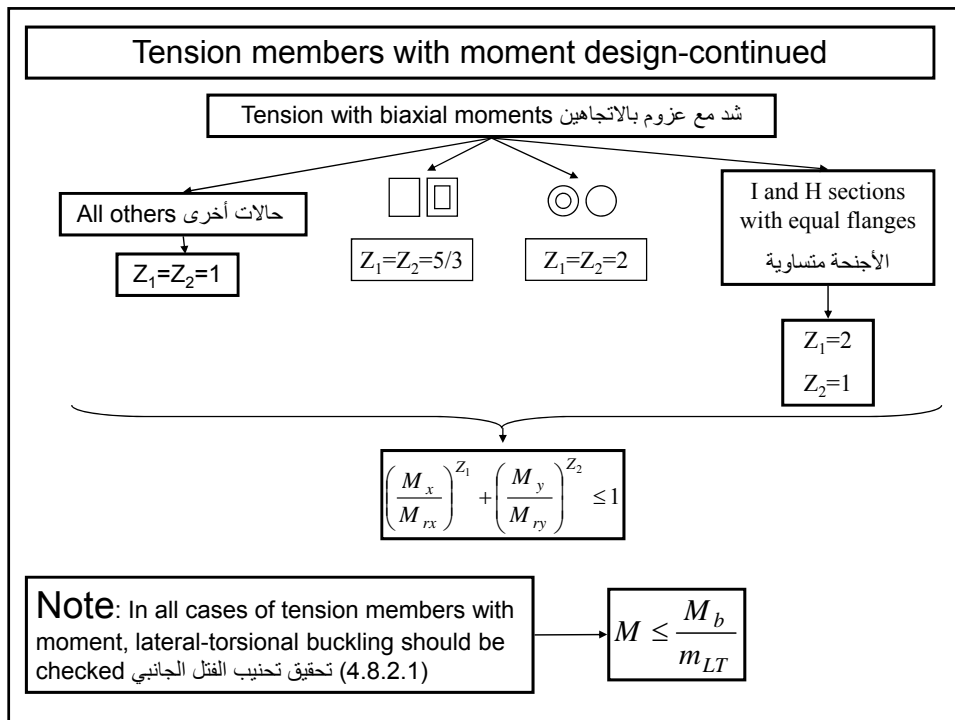
$$M_{ry} = p_y S_{ry}$$

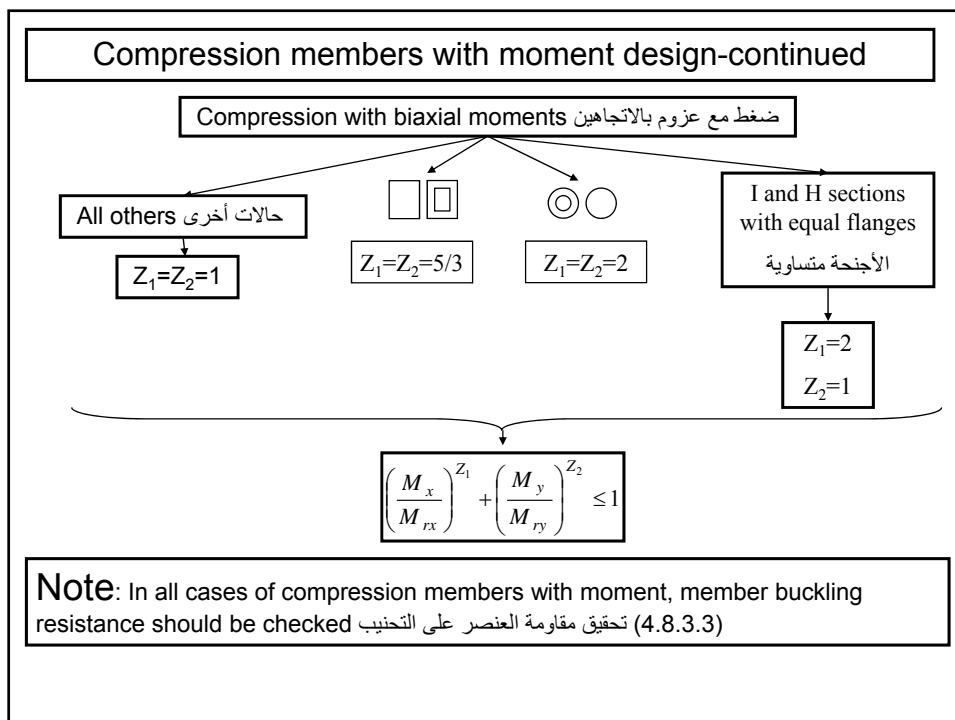
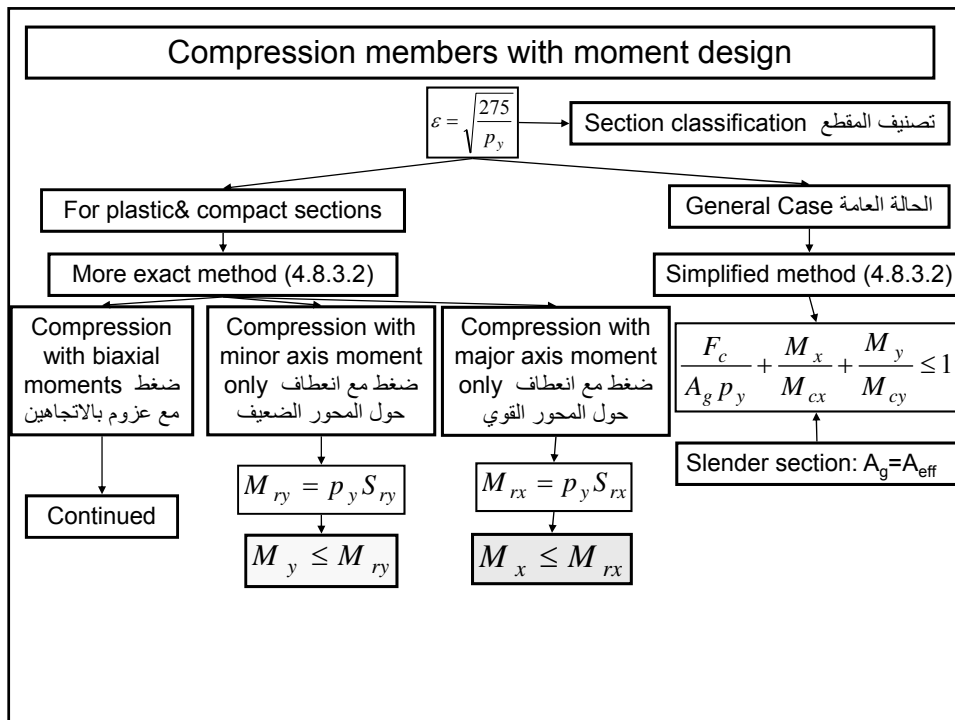
$$M_y \leq M_{ry}$$

$$M_{rx} = p_y S_{rx}$$

$$M_x \leq M_{rx}$$

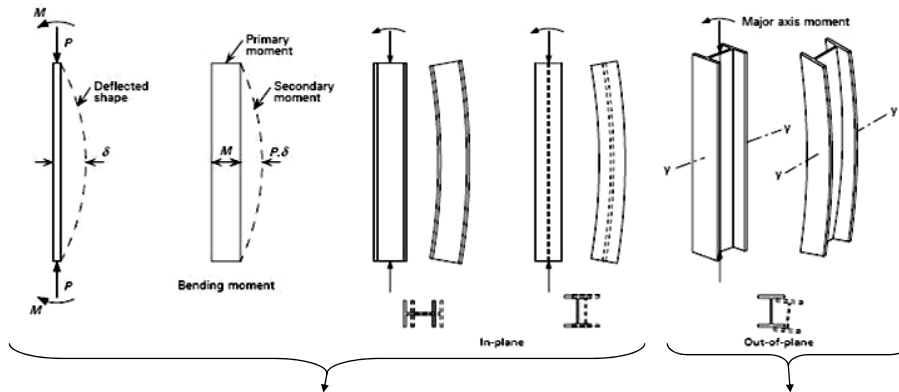






Compression members with moment design-continued

Member buckling resistance مقاومة العنصر للتحنيب (4.8.3.3)



Flexural buckling: تحنيب ناتج عن الزيادة في الانعطاف نتيجة الانزياح الحاصل تحت تأثير قوة الضغط (في نفس مستوي العزم المطبق)

Lateral-torsional buckling: تحنيب القتل الجانبي (ليس في مستوي العزم المطبق)

Compression members with moment design-continued

Member buckling resistance مقاومة العنصر للتحنيب (4.8.3.3)

m_x : معامل التكافؤ للعزم حول المحور القوي (M_x) على الجزء (L_x) والذي به تتحدد قوة الضغط الحدية حول X (p_{cx}). (Table 26) وعلى هذا الجزء نوجد $M_{xmax} = M_x$

m_y : معامل التكافؤ للعزم حول المحور الضعيف (M_y) على الجزء (L_y) والذي به تتحدد قوة الضغط الحدية حول Y (p_{cy}). (Table 26) وعلى هذا الجزء نحدد $M_{ymax} = M_y$

m_{yx} : معامل التكافؤ للعزم حول المحور الضعيف (M_y) على الجزء (L_x) والذي به تتحدد قوة الضغط الحدية حول X (p_{cx}). (m_{yx} : To be used with out-of-plane buckling) (Table 26)

m_{LT} (unrestrained beam), $P_c = \text{Min}(p_{cx}, p_{cy})$, $M_{LT} = M_{xmax}$ in the segment where M_b occurs

For plastic & compact sections

More exact method (4.8.3.3.2-4)

Simplified method (4.8.3.3.1)

Minor axis buckling

$$\frac{F_c}{P_{cy}} + \frac{m_{LT} M_{LT}}{M_b} + \frac{m_y M_y}{P_y Z_y} \leq 1$$

General buckling

$$\frac{F_c}{P_c} + \frac{m_x M_x}{P_y Z_x} + \frac{m_y M_y}{P_y Z_y} \leq 1$$

Notes

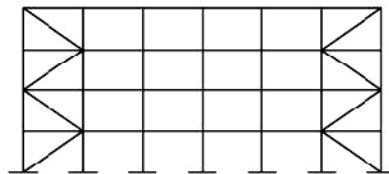
Slender Section: $Z=Z_{eff}$

$F_t=F_c=0$, $M_x \neq 0$ and $M_y \neq 0$ » Biaxial moments (4.9)» The design is according to compression with moments case with $F_c=0$

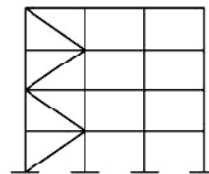
In sway mode حالة الإزاحة في المستوي للمنشأ ككل: m_x, m_y and $m_{yx} \geq 0.85$

Columns in simple structures الأعمدة في المنشآت غير الإطارية (4.7.7)

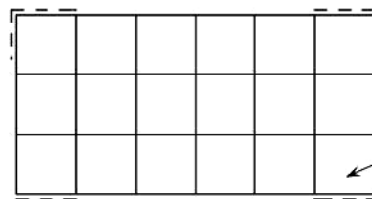
Simple structures= pinned columns + bracing or shear wall for horizontal resistance



Front Elevation



Side Elevation



Plan

Lift shaft or stair well

Columns in simple structures الأعمدة في المنشآت غير الإطارية

